Ride distributed by: Zamperla Spa 36077 Altavilla Vicentina via Mte Grappa 15/17

ITALY Phone: +39 0444 998400 Fax: +39 0444 573720

e.mail: zamperla@zamperla.it



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Page: 1 of 1

SERVICE BULLETIN

Model Number: Family Coaster

Abstract Of Issue:

The rides shall have additional maintenance requirements for the lapbars (part number 9391072028A).

Reason For Release:

Cracks have been noted on T-bars (part number 9391072028A) that have been in service for more than 15 years.

Action To Be Taken:

Incorporate into the perventive maintenance program of the ride the following:

A yearly NDT by means of liquid penentrant on all T-bars by using a dye penetrant test, according to EN 571-1/ASTM E165 standards.

These tests shall be performed by a qualified NDT inspector in accordance with Practice E543 or ASNT Recommended Practice SNT-TC-1A, or both.

Detail Of Issue:

T-bars (part number 9391072028A) shall have additional preventive maintenance requirements as listed above.

Future Action To Be Taken:

If any cracks are noted during either of the inspections, remove part from service and replace part number 9391072028A with a new part.

Note: General shop termonology for the individual T-bar restraint in this bulletin may also be referred to as a lapbar.