



AMUSEMENT RIDES MANUFACTURER Via 4 Novembre, 20 – 35040 Casale di Scodosia (PD) ITALY



To kind attention of: all owners and operators

Casale di Scodosia, September 7th, 2006

Ref.: Attraction "Sky Glider"

We found out that a small quantity of wrong material among various deliveries of steel usually employed to manufacture the amusement ride "SKY GLIDER" has been delivered to us by one of our steel suppliers.

We were not able to identify the Sky Glider equipped with this material and we therefore issue following

SAFETY BULLETIN

that must be strictly followed by all owners/operators of the Sky Glider.

Involved ride parts are both crown supports located in the arm center, as evidenced on attached drawing no. 2.

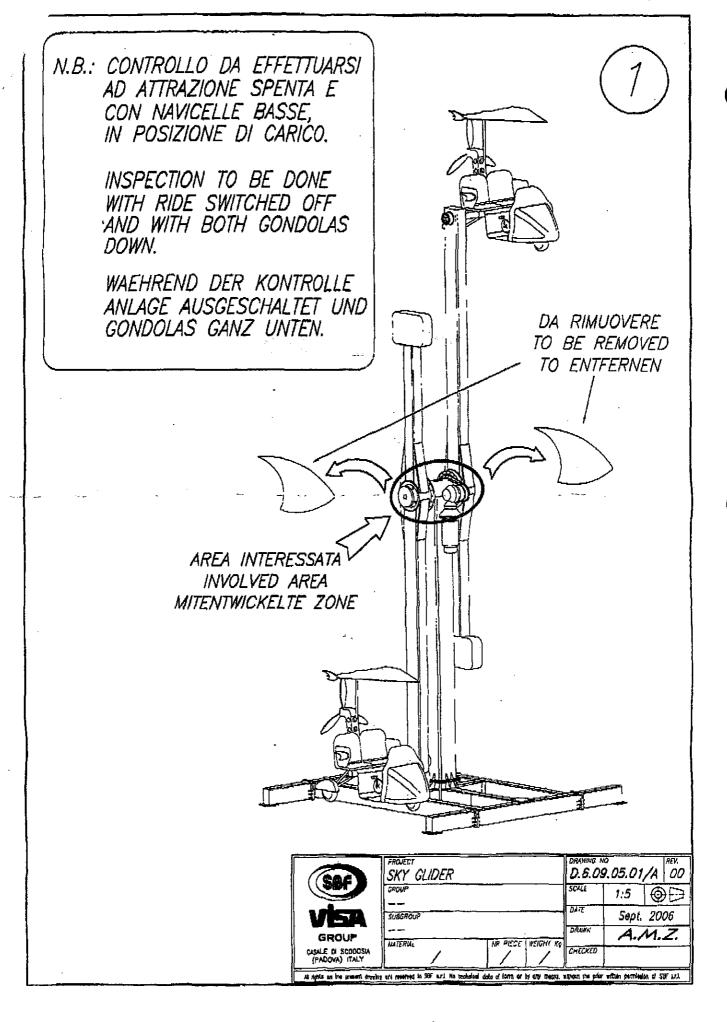
IMMEDIATE ACTION:

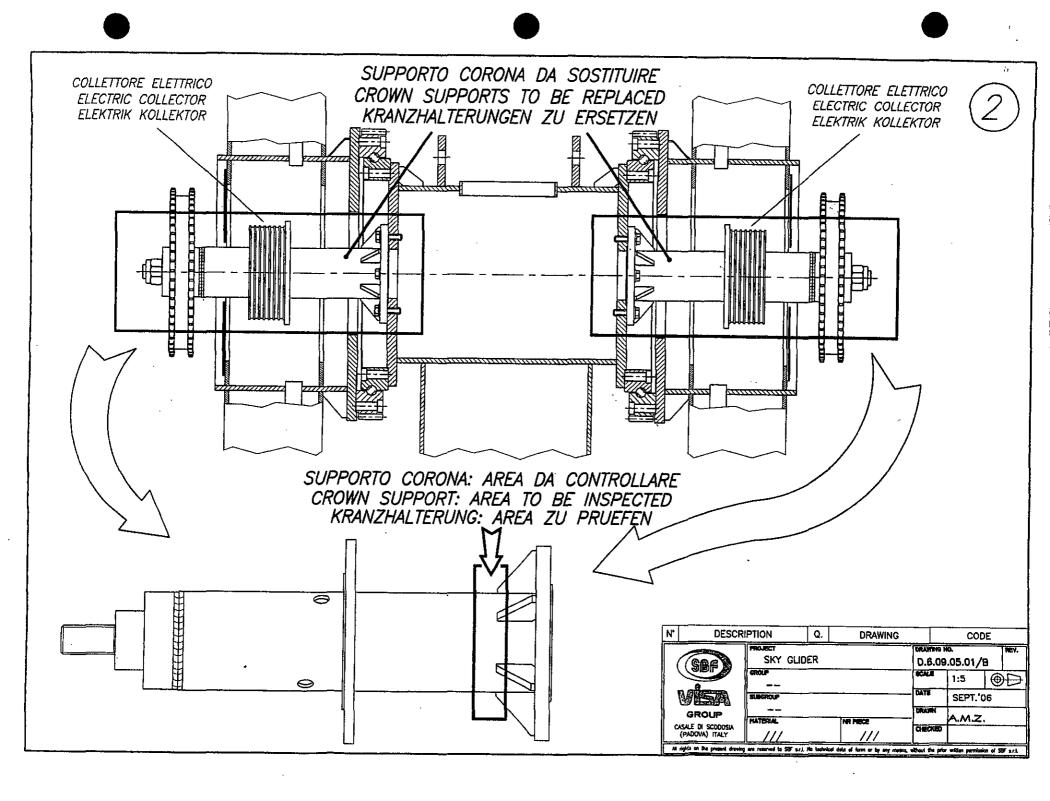
- 1. Carefully inspect conditions of both crown supports before next opening to operation. Inspections should be performed on a daily basis before opening for operation until crown supports are replaced.
- 2. To inspect crown supports pls proceed as follows: remove covers as indicated on attached drawing no. 3 and visually inspect the involved area, as indicated on attached drawing no. 4.
- 3. Stop immediately the Sky Glider ride, if any material alterations, anomalies or cracks are found on these crown supports, especially on involved area shown on attached drawing no. 02.
- 4. Immediately replace both crown supports with the new ones, that will be sent by SBF during next 1-2 weeks. More details about delivery will follow.
- 5. After inspection has been performed, pls inform immediately SBF in case you note any material alteration. Pls contact us also in case you may need any additional information about this bulletin.

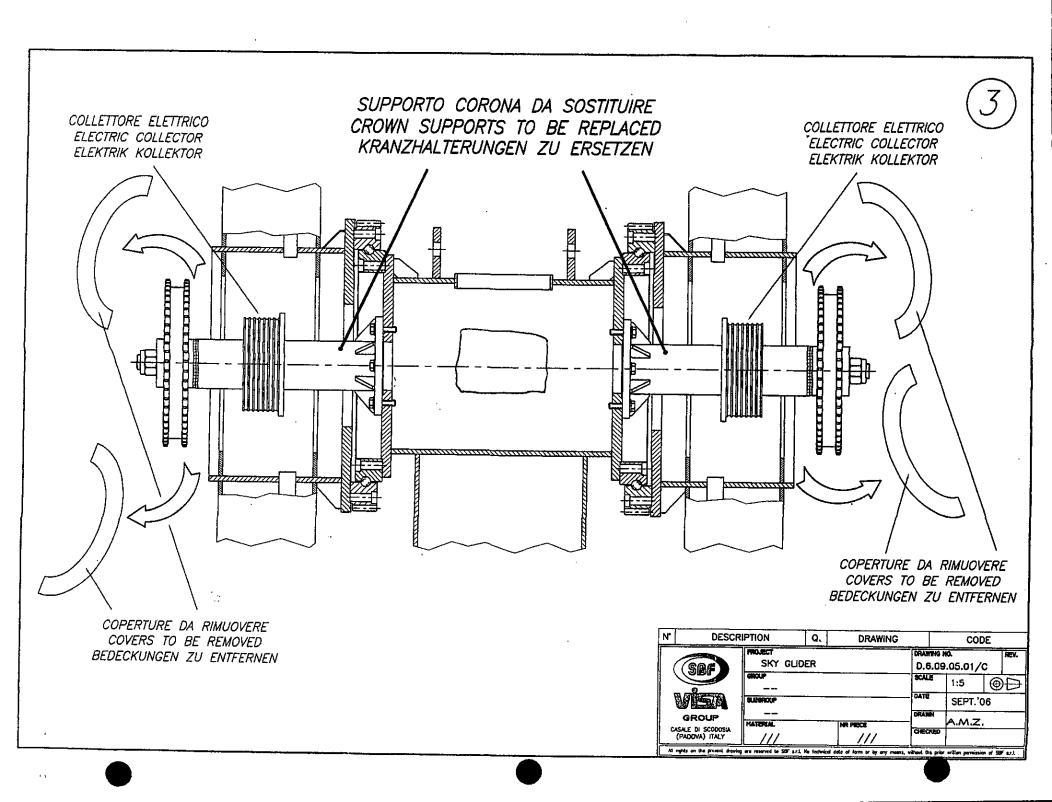
SBF will keep you duly informed about delivery of both crown supports and we stress again that inspection as per above point 2 must be performed every day until both crown supports are replaced.

Best regards, SBF - Technical Department

Enclosed: no. 04 drawings.













AMUSEMENT RIDES MANUFACTURER VIa 4 Novembre, 20 - 35040 Casale di Scodosia (PD) ITALY

Casale di Scodosia, September 21st 2006

To kind attention of: all owners and operators

Ref.: Attraction "Sky Glider"

Following up our Safety Bulletin dtd. September 7th, 2006, we issue now following

SERVICE BULLETIN

ABOUT HOW TO REPLACE BOTH CROWN SUPPORTS that must be strictly followed by all owners/operators of the Sky Glider.

- 1. Duly support the vehicle underneath, as evidenced on attached picture 1, to prevent vehicle from overturning when you take down the chains.
- 2. Remove chains guard.
- 3. Loose the chains through proper adjusters after loosing the lock-nuts (see attached pict. 2).
- 4. Open the chains through proper joint (as evidenced on attached pict. No. 3) and remove both chains.
- 5. Unscrew the nut no. 6 and remove the crown no. 5 (see attached pict. No. 4).
- 6. Duly mark all wires of electric collector No. 7 (see pict. No. 4) and remove wires and collector.
- 7. Remove all screws no. 8 (see pict. No. 4) and replace crown support no. 9 with the new one delivered by SBF.
- 8. Set up the ride again following same procedure, in reverse way.

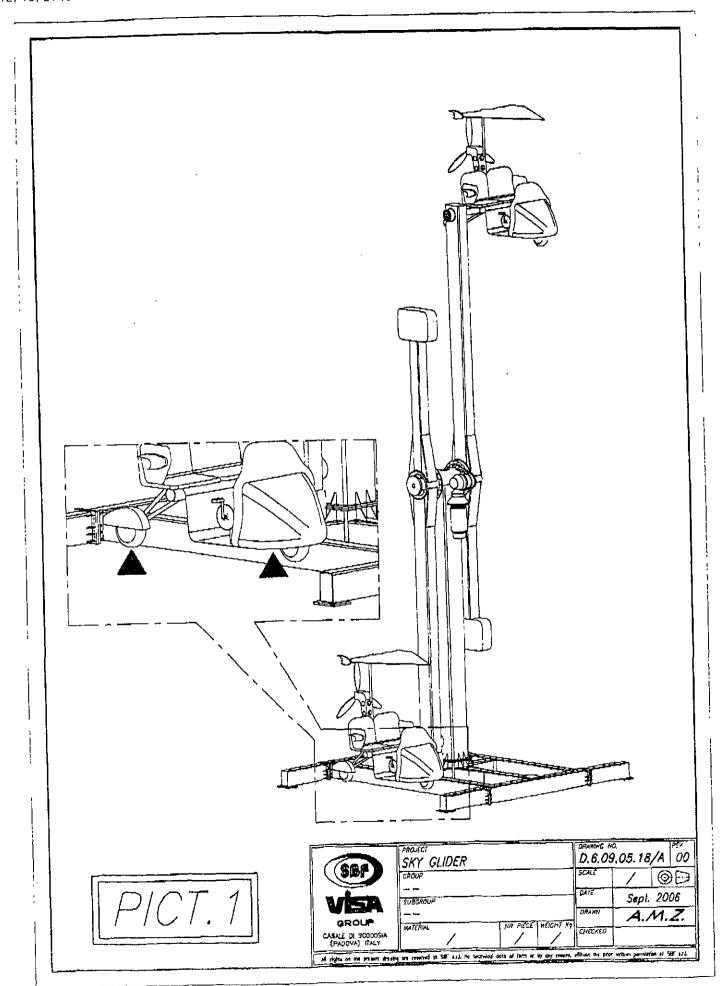
During set up, pls pay high attention to the following:

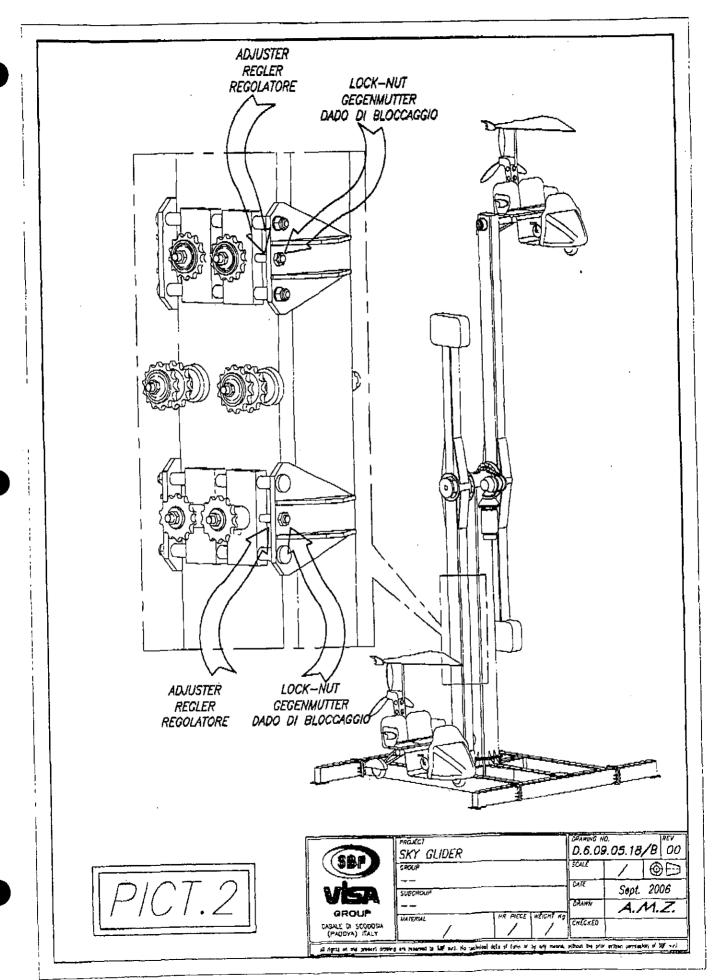
- ➤ Tighten screws no. 8 (pict. 4) with dynamometric wrench with torque force 283 Nm
- ➤ Connect all marked collector wires exactly same way as they were before.
- ► Chains to be duly tensioned, as per instructions inside manual in your hands (You can anyway find hereby enclosed said instructions).
- ▶ Both crown supports no. 9 (as per attached pict. No. 4) must be replaced.

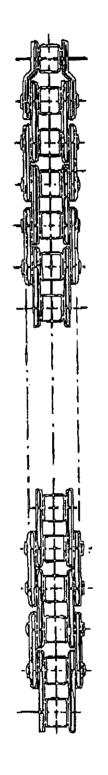
Pls contact us immediately in case you may need any additional information about this bulletin.

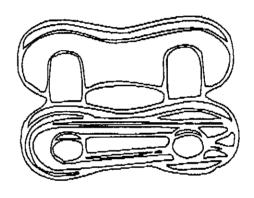
Best regards, SBF - Technical Department

Enclosed: no. 04 drawings and 6 manual pages.









JOINT (TO OPEN CHAIN)
KETTENGLIED (UM KETTE AUFZUMACHEN)
GIUNTO (PER APRIRE LA CATENA)



	PROJECT SKY GLIDER			DEAMONS NO. D. 6.09,05.18/C 00		
SBF	GROUP .			SCALE	1	©
when.	SUBGROUP SUBGROUP WATERIL MR PECE MEICHE MG			DATE	Sept. 2006	
				ORAWN	A.M.Z.	
CASALE DI SCODOGIA (PADOVA) ITALY	WATERUL /		/ "	CHECKED		
at tights on the present similar on removed to 200 kg.) To behind some of form of by any means, which the prior written commission of 300 sp.).						

