



CHANCE RIDES MANUFACTURING, INC.
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Bulletin No:	B406CRM135-0
Release Date:	March 31, 2005
Effective Date:	March 31, 2005
Supersedes:	N / A
Completion Date:	See Text
Page:	1 of 2

SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC.

Affected Production Dates: All

Ride Name: CENTURY WHEEL

Affected Serial Nos.: All

Model No.: 406

Abstract of Issue:

Gondola Hub Inspection

Reason For Release:

Chance Rides Manufacturing, Inc. has become aware that cracks can develop around the gondola hubs on the above noted amusement rides. The hub is attached to the gondola frame, and is secured to the stem by two pins.

Action to be Taken:

Chance Rides Manufacturing, Inc. requires all owner/operators of the above noted CENTURY WHEEL amusement rides to inspect all gondola hubs as described in this bulletin.

The inspection must be completed immediately upon receipt of this bulletin and annually thereafter.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. Use only those components authorized, specified or provided by Chance Rides Manufacturing, Inc. All applicable OSHA safety standards and safe industry practices must be observed.

Observe all safety information contained in the manufacturer's manuals. Make available this bulletin and all related technical information to personnel using the equipment.

Chance Rides Manufacturing, Inc. issues notifications for the benefit of owners of amusement rides manufactured by Chance Rides Manufacturing, Inc. As a service to the industry, and in the interest of employee and public safety, Chance Rides Manufacturing, Inc. also issues notifications for the benefit of owners of amusement ride equipment for which the manufacturer no longer exists, such as the Allan Herschell Company, Chance Manufacturing Co., Inc., Chance Rides, Inc., etc. In doing so, Chance Rides Manufacturing, Inc. does not assume liability for losses associated with amusement ride equipment built by manufacturers other than Chance Rides Manufacturing, Inc.



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Detail of Issue:

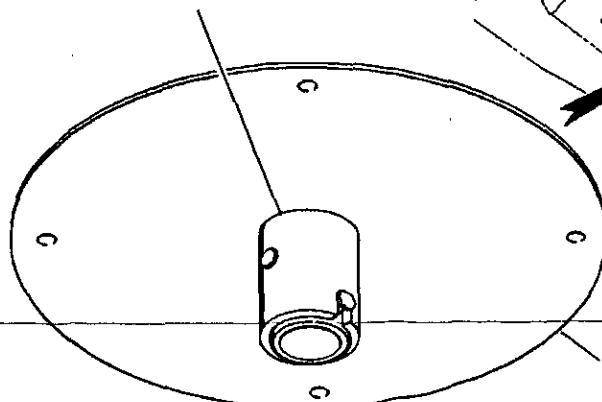
Gondola Hub Inspection Procedure

Remove the access covers and visually inspect the hub on every gondola for cracks as shown in the illustration, paying particular attention to the welded joint, looking for indications in the welds and the parent metal.

IF NO INDICATIONS ARE FOUND, operation of the ride can continue. The gondola hubs must be inspected annually as described in this bulletin.

IF ANY INDICATIONS ARE FOUND, do not operate the ride. Contact the Customer Service Department at Chance Rides Manufacturing, Inc. immediately for instructions on the necessary repair procedure. **DO NOT ATTEMPT TO WELD OR OTHERWISE REPAIR THE GONDOLA HUBS EXCEPT AS SPECIFICALLY INSTRUCTED BY CHANCE RIDES MANUFACTURING, INC.**

Inspect welded area around steel tube for indications in the weld or the parent metal



Gondola hub

View from underneath gondola with access cover removed

