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Bulletin No: Top Spin Service  
Letter 6

Release Date: May 10, 2004  
Effective Date: May 10, 2004  
Supercedes: None  
Completion Date: May 10,  
2004

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# Service Bulletin

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Ride Manufacturer: Huss Maschinenfabrik  
Ride Name: Top Spin  
Model Number: All

Affected Production Dates: All  
Affected Serial #: All

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## Abstract of Issue:

Recently an incident occurred where a Top Spin drive motor fell to the ground during a ride cycle. No one was injured during this incident, however this was only as a result of good fortune and the incident had the potential of being very serious.

The owners of the attraction had recently repaired a crack in the motor's footing. The repair was completed by a local repair shop and was not repaired or inspected by Huss. Additionally the motor was reinstalled without the aid of factory lifting jigs and was not properly aligned.

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## Reason for Release:

To advise Top Spin ride owners that cracks in motor mounts or housings should only be completed by Huss and owners should contact the Huss service department to receive motor installation instructions and lifting jig designs before proceeding.

It is strongly suggested that motor installations and repairs only be completed with the supervision and or advice of Huss service personnel.

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*According to our records you are the owner/operator of a HUSS amusement ride. If this is no longer the case, please return this letter to us together with the name, address and contact information of the current owner.*



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**Action to be Taken:**

(Inspection, modification, replacement, etc)

Any motor feet or housings that have been welded or repaired by owners prior to the release of this service bulletin and without the assistance of Huss must be inspected (e.g. NDT) by a local engineer and certified to be in good condition or replaced with a factory component.

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**Detail of Issue:**

(Text, drawing, Schematic, etc)

NONE

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Should you have any questions regarding the above, please feel free to contact the Huss Service department in Germany at 011 49 421 499 0000. In North America you can also contact us at 604 763-4503.

Best regards

HUSS Maschinenfabrik GmbH & Co. KG  
- Department for technical services -

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