

# NAFLIC

*National Association For Leisure Industry Certification*

Standards & Related Documents Committee

TECHNICAL BULLETIN — February 2015

## **388. Huss Enterprise/UFO boom cracking**

The cracking is located below the upper ram attachment area and under the main boom plate. Both areas of cracking that have been found are between 370mm - 390mm long and were both found visually and then subjected to MPI to establish the full length of the crack.

One of the devices was inspected with the ram removed and the other with the ram in place; on both devices the cracking was easily found.

It is understood Huss has issued a repair procedure that incorporates additional strengthening plates. Please see photographs below and attached related documents.

*The information contained within is that of the manufacturer and not NAFLIC. When following the advice from the manufacturer, you are reminded of your duties and responsibilities under HSG175 regarding modifications.*



Committee Members: Mr. D Dadswell (Chairman), Mr. A Mellor (Secretary), Mr. P Smith, Mr. J Green, Mr. P Mitchell,  
Mr. D Cox, Mr. M Thirkettle, Mr. W Gilbert, Mr. H Fisher, Mr. J Shilling & Mr. D Inman



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**North Staffordshire ST10 4DB**

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Your Ref.	Our Ref.	Ext.	Date
	SER-AW	-30	12.01.2015

### Service-Information 05-02

To whom it may concern:

Our records indicate that you are the owner/operator of an Enterprise/UFO amusement ride manufactured by Huss. If you are no longer in possession of this ride please return this letter with the contact data of the new owner to Huss Parts & Service GmbH.

During a general overhaul of an Enterprise ride, cracks in the area of the boom head have been detected.

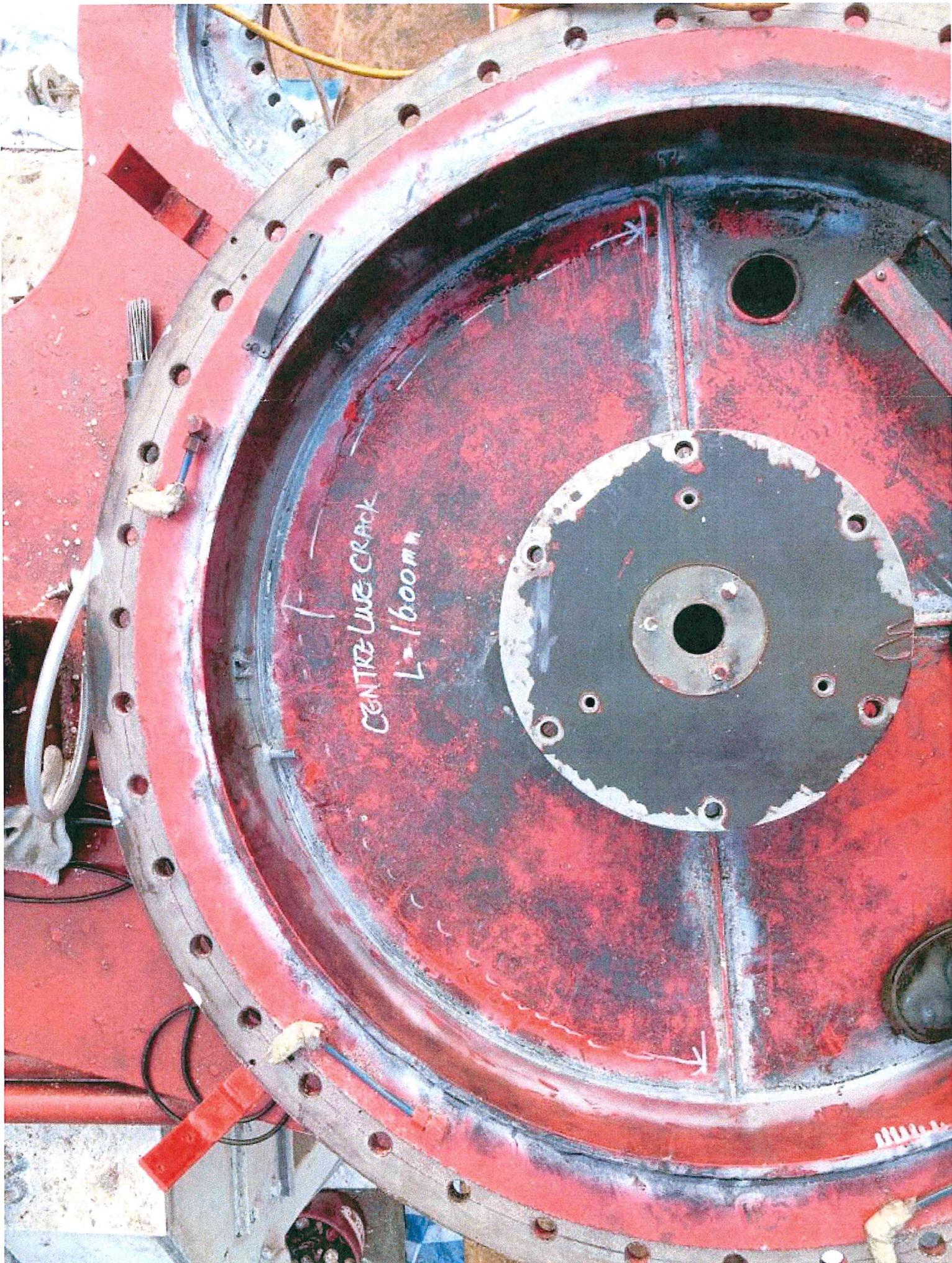
A related picture and a drawing are attached to this letter.

It is strongly recommended to get this area inspected by a certified company.

Do not hesitate to get in touch with us in case of any questions or concerns.

Kind regards

HUSS Parts & Service GmbH



CENTRE LINE CRACK  
L=1600mm

