

Number: 94

Date: 12-5-74

Supersedes:

America's Largest Manufacturer of Amusement Rides

## SERVIGEBUILEIN

Effective Serial Numbers:

Ride: Y0 Y0

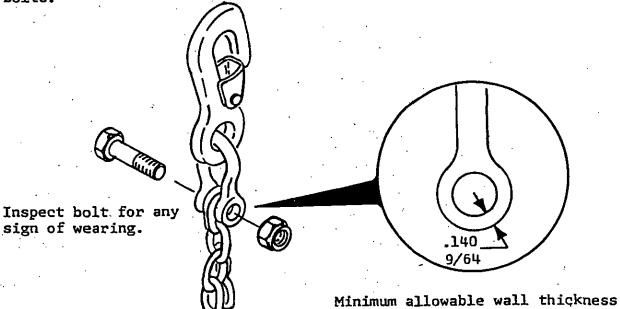
Subject: CHAIR CHAIN SHACKLE INSPECTION AND BOLT REPLACEMENT

As a safety precaution, all YO YO owners are being asked to inspect the Shackles securing the chair support chain to the Snap Hook.

Because of manufacturing tolerances in the Shackles, the wall thickness of the eyes will vary. As a result of this condition, it has become necessary to specify a minimum wall thickness to insure an adequate safety factor.

All YO YO owners should check each Shackle, replacing any not meeting the minimum wall thickness requirements.

As the bolts are removed, they should be checked for any sign of wear. If wear is indicated, they should be replaced with  $3/8-16 \times 2$ " long Grade 5 bolts.



Shackles not meeting minimum wall thickness will be replaced, upon notification of factory.