	CHANCE RIDES, INC.	Bulletin No:	B414R1213-0
	4219 Irving	Release Date:	July 7, 1999
	Wichita, KS 67277-2328	Effective Date:	July 7, 1999
	U.S.A.	Supersedes:	N/A
	Phone: 1-800-242-6231 • FAX: 1-316-942-7416		
	Website: www.rides.com	Completion Date:	August 7, 1999
	E-mail: rides@rides.com	Page:	1 of 2

SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC.	Affected Production Dates: All
Ride Name: INVERTER	Affected Serial Nos.: All
Model No.: 414	

Abstract of Issue:

Inspection of Primary Restraint Bars

Reason For Release:

Chance Rides, Inc. has become aware that cracks can form in and around the ears on the back of the primary restraint bars on the INVERTER amusement ride.

Action to be Taken:

Chance Rides, Inc. requires all owner/operators to perform the inspection described in this bulletin. The inspection must be made annually.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

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NOTICE

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Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

	CHANCE RIDES, INC. **4219 Irving** **Wichita, KS 67277-2328** **U.S.A.** **Phone: 1-800-242-6231 • FAX: 1-316-942-7416** **Website: www.rides.com** **E-mail: rides@rides.com**	Bulletin No:	B414R1213-0
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Ride Manufacturer: CHANCE RIDES, INC.   Affected Production Dates: All

Ride Name: INVERTER   Affected Serial Nos.: All

Model No.:   414

Detail of Issue (continued):

Annual Inspection Procedure

Visually inspect all primary restraint bars (24 total) as shown. If any cracks are found, contact the Chance Customer Service Department immediately. DO NOT ATTEMPT TO REPAIR THE CRACK.

Inspect ear and surrounding area for cracks