

**CHANCE RIDES, INC.**

4219 Irving

Wichita, KS 67277-2328

U.S.A.

Phone: 1-800-242-6231 • FAX: 1-316-942-7416

Website: www.rides.comE-mail: rides@rides.com

Bulletin No: B414R1246-0

Release Date: September 19, 2000

Effective Date: September 19, 2000

Supersedes: N/A

Completion Date: Immediately

Page: 1 of 3

SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC.

Affected Production Dates: All

Ride Name: INVERTER (Portable Model Only)

Affected Serial Nos.: All Units

Model No.: 414

Abstract of Issue:**Main Arm Inspection****Reason For Release:**

Chance Rides, Inc. has become aware that cracks can form near the hub of the main arm on the above noted INVERTER amusement rides.

Action to be Taken:

Chance Rides, Inc. requires all owner/operators of these rides to inspect the main arm in the area near the hub. This is a weekly inspection.

Detail of Issue:

Perform the inspection described on the next page of this bulletin. If any indications are found, DO NOT CONTINUE TO OPERATE THE RIDE. Contact the Chance Customer Service Department immediately for instructions on further action to be taken.

DO NOT ATTEMPT TO WELD OR OTHERWISE REPAIR THE MAIN ARM, EXCEPT AS SPECIFICALLY INSTRUCTED BY CHANCE RIDES INC.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

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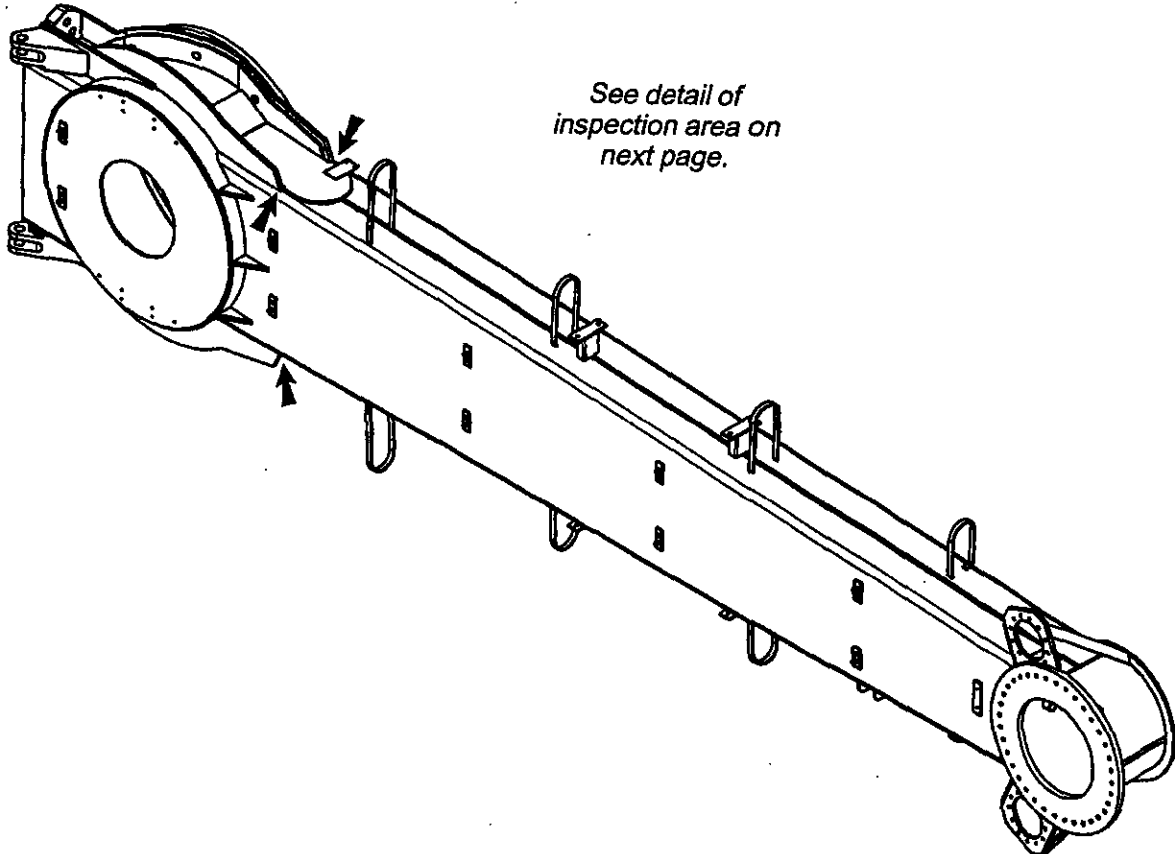
Model No.: 414

Detail of Issue (continued):

WEEKLY INSPECTION PROCEDURE

Visually all four corners of the main arm in the areas indicated by arrows in the following illustration. To inspect the areas closest to the tower, it will be necessary to use a mirror.

If any cracks are found, do not continue to operate the ride. Contact the CHANCE Customer Service Department for instructions on further action to be taken.



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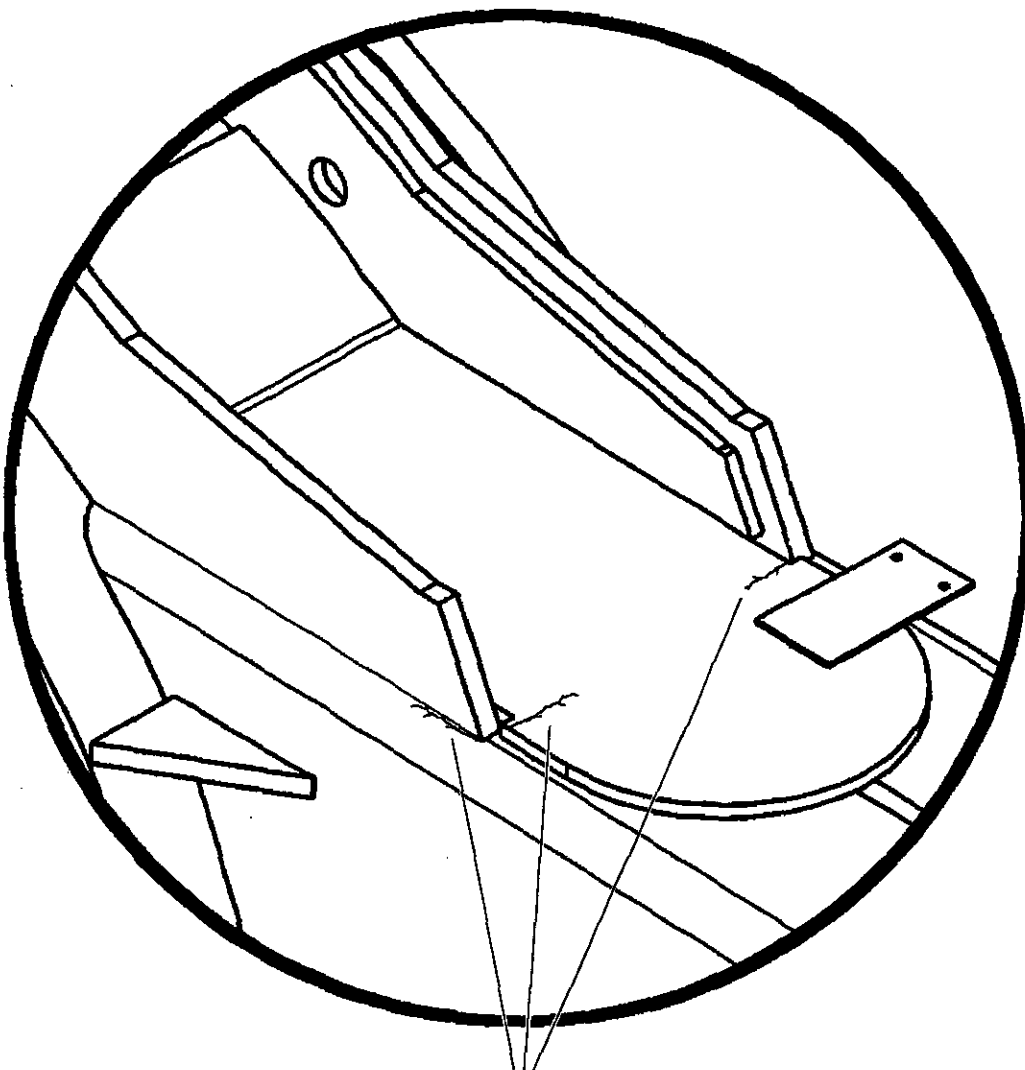
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Model No.: 414

Detail of Issue (continued):



Inspect all four corners for cracks in these areas

Mike Triplett

From: Richard Osworth <rosworth@dca.state.nj.us>
 To: Michael Triplett <mtriplett@dca.state.nj.us>
 Sent: Friday, October 27, 2000 10:02 AM
 Subject: Fw: Inverter Problems Continue

----- Original Message -----

From: Michael W Rinehart <rineham@doacs.state.fl.us>
 To: Ron Brooks <brooksr@doacs.state.fl.us>; Randy Fleck
 <flecker@doacs.state.fl.us>; Jerry Callahan <callahj@doacs.state.fl.us>;
 Cliff Groscurth <groscuc@doacs.state.fl.us>; Brad Mosher
 <mosherb@doacs.state.fl.us>; Allan Harrison <harrisa@doacs.state.fl.us>;
 Timothy Simpson <simpsot@doacs.state.fl.us>; Carlos Corvo
 <corvoc@doacs.state.fl.us>; Gary Fisher <fisherg@doacs.state.fl.us>; Hunter
 Lyles <lylesh@doacs.state.fl.us>; Jerry Winters <winterj@doacs.state.fl.us>;
 Charlie Stegall <stegalc@doacs.state.fl.us>; Larry Cook
 <cookl@doacs.state.fl.us>; Keith Garner <garnerk@doacs.state.fl.us>; Roland
 Guay <guayr@doacs.state.fl.us>; Isadore Rommes <rommesi@doacs.state.fl.us>;
 Carl Dills <carl.dills@kyagr.com>
 Sent: Friday, October 27, 2000 11:06 AM
 Subject: Inverter Problems Continue

- > According to Dan Dudley the Inverter at the Texas State Fair had its
- > share of problems the last three weeks. Bud Reynolds (Falling Star
- > Amusements) had to have the main drive gearboxes replaced three times
- > over a period of 24 days at the TX state fair.
- >
- > Dan advises the daily, or more frequent, inspections of the gear box is
- > absolutely essential if the ride is to operate safely. First sign of a
- > problem is the seals start leaking and then the shaft starts to get some
- > slop and and then wobble. Catastrophic failure, with the gondola
- > augering in to the ground and/or platform, is the result of not
- > catching the problem.
- >
- > These checks/inspections must be conducted by the owner/operator
- > pursuant with the following Chance Bulletins:
- > B414R1242-0, dated June 16, 2000 (BFI 00-24)
- > B414R1245-A, dated August 31, 2000. (BFI 00-21)
- >
- > Mike Rinehart
- > Fla BFI
- >
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