



U.S. Consumer Product Safety Commission
Office of Compliance
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Effective Date: Immediately

Supercedes: Sellner Tilt-A-Whirl
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SAFETY ALERT

Ride Manufacturer: Sellner Manufacturing Company

Affected Production Dates: All

Ride Name: Tilt-A-Whirl

Affected Serial Nos: All Cable
Drive and E7 Tilt-A-Whirls

Model Number: Cable Drive and E7

Abstract Of Issue: Proper use of fasteners.

Reason for Release:

The U. S. Consumer Product Safety Commission (CPSC) and Sellner Manufacturing Company are issuing this release due to the March 10, 2002 incident in Florida involving the detachment of a car on a Tilt-A-Whirl. The CPSC and Sellner Manufacturing Company are aware of other incidents involving the use of improper fasteners used on the car's pivot pin.

Action To Be Taken

The CPSC and Sellner Manufacturing Company are providing this information to owners, operators, and ride safety inspectors. The #A225312-00 (formerly #253-E) Lock Pin should always be retained with a new 5/32 inch x 1 inch zinc-plated steel cotter pin, that has to be spread with pliers. The cotter pin should be used once and then discarded. **DO NOT** use a hair pin type cotter or any other pin that can be removed by hand. The appropriate safety measure is to use a cotter pin which has to be spread with pliers and cannot be removed by hand. The Tilt-A-Whirl operator should also inspect the condition of these components at least on a daily basis, if not more frequently. If the cotter pin or any other part of the assembly shows excessive wear, they should be replaced prior to continuing operation.

Detail Drawing:

