



WMI INDUSTRIES, LTD.

September 27, 1991

LOWELL PARISH
DEPT. OF AGRICULTURE
BUREAU OF FAIRS
3125 CONNER BLVD
BLDG. 4
Tallahassee, FL 32399-1650

FAX: 1-904-488-9023

Dear Mr. Parish:

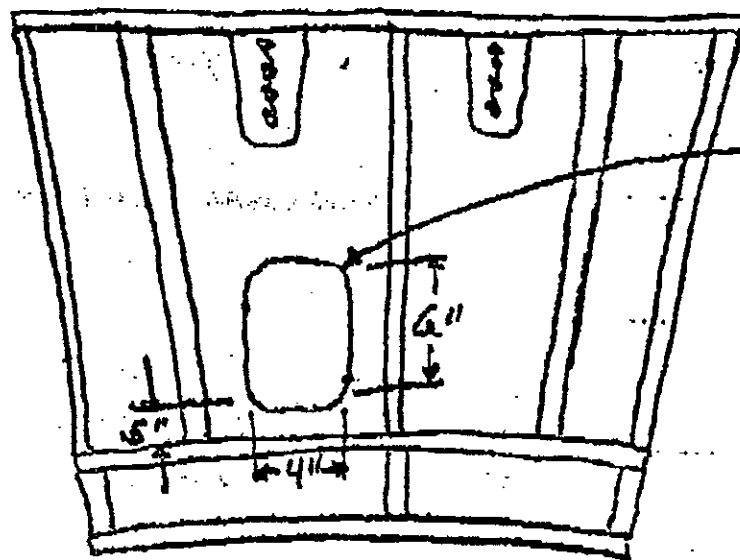
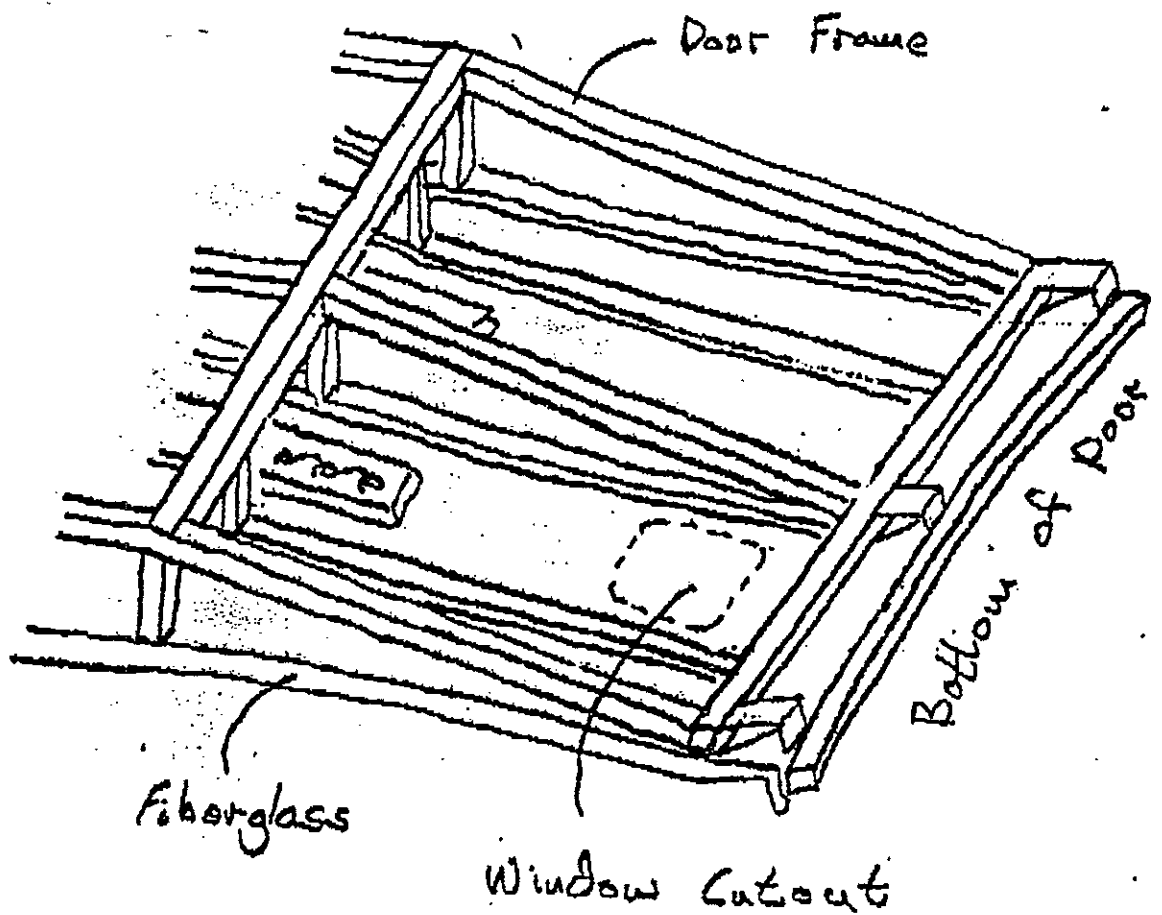
The fiberglass that needs to be removed on the GRAVITRON panels is to facilitate visual inspection of the weld on each side of the 3/8" block that the top pins and the floor pins go through. Cutting back the fiberglass 1/2" to 1" from these welds will allow inspection and will not affect the strength of the panel. Enclosed is a drawing indicating the blocks and the area to trim back. The fiberglass does not need to be replaced after inspection.

There will be future inspection notices and possible modifications and as soon as we have more information I will send it to you.

If you have any questions please feel free to call me.

Sincerely,

Victor Wisdom



Large Radius
(2") to
prevent
cracking
centered between
tubes.
Maximum Size

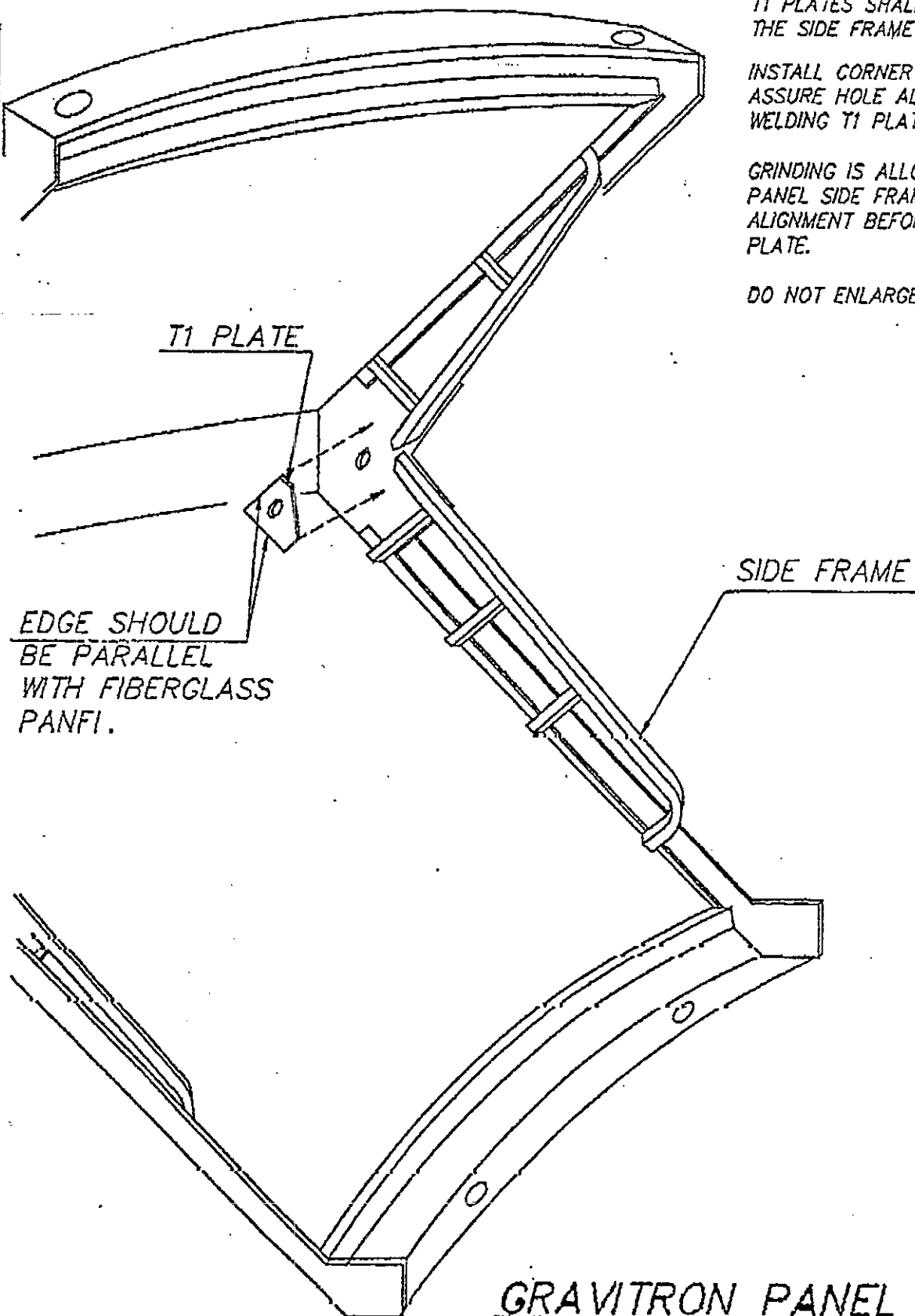
NOTES:

T1 PLATES SHALL BE INSTALLED ON THE SIDE FRAME WITHOUT CHANNEL

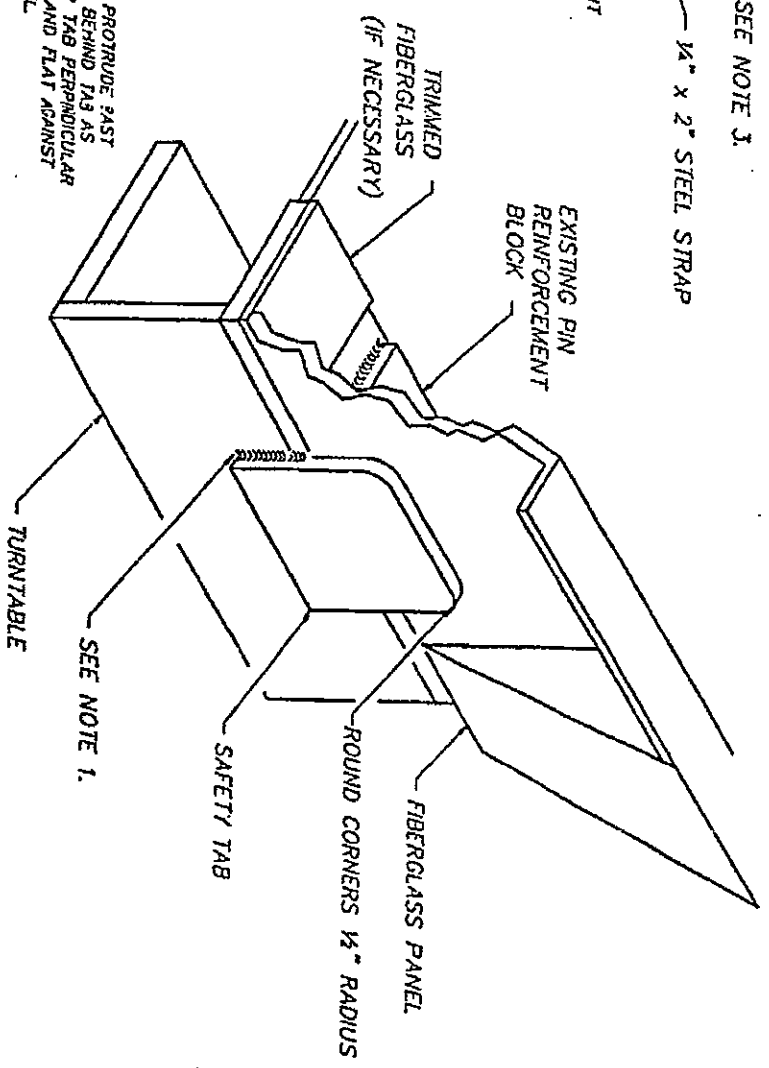
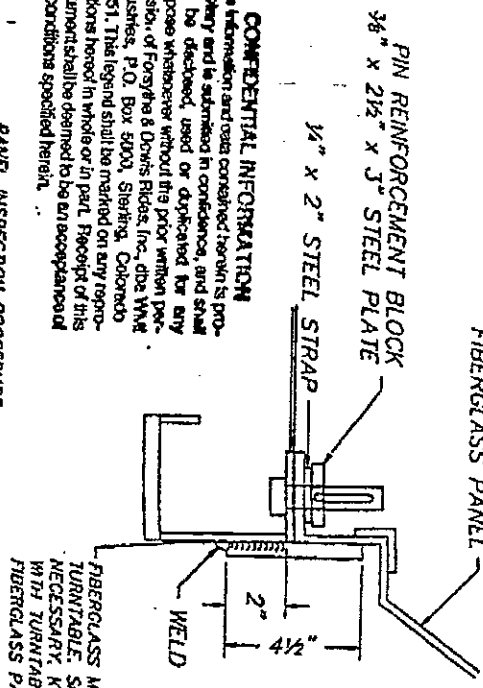
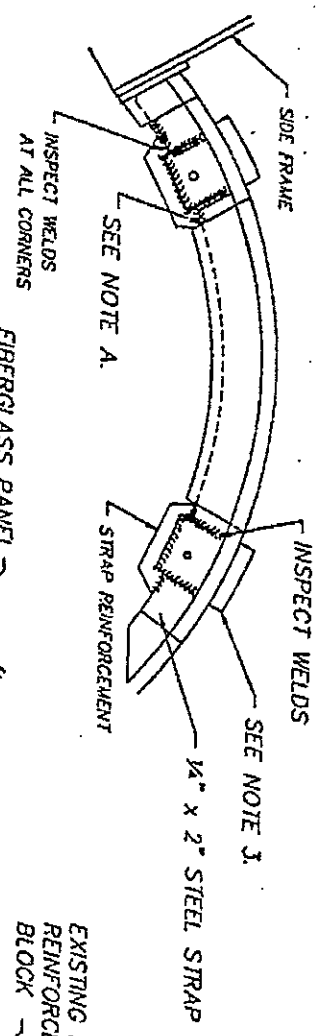
INSTALL CORNER PIN IN PANELS TO ASSURE HOLE ALIGNMENT BEFORE WELDING T1 PLATE IN PLACE!

GRINDING IS ALLOWED ON HOLE IN PANEL SIDE FRAME TO IMPROVE PIN ALIGNMENT BEFORE INSTALLING T1 PLATE.

DO NOT ENLARGE HOLE IN T1 PLATE.



GRAVITRON PANEL



CONFIDENTIAL INFORMATION
The information and data contained herein is proprietary and is submitted in confidence, and shall not be disclosed, used or duplicated for any purpose whatsoever without the prior written permission of Forsythe & Davis Rides, Inc., d/b/a WMI Industries, P.O. Box 8000, Sterling, Colorado 80751. This legend shall be marked on any reproductions hereof in whole or in part. Receipt of this document shall be deemed to be an acceptance of the conditions specified herein.

PANEL INSPECTION PROCEDURE

- A. TRIM FIBERGLASS BACK 1" FROM WELD ON PIN REINFORCEMENT BLOCK ON INSIDE OF PANEL IF NECESSARY FOR BETTER WELD INSPECTION.
- B. INSPECT STRAP, PIN REINFORCEMENT BLOCK & WELDS FOR EXCESSIVE WEAR, DAMAGE OR FRACTURES.

SAFETY TAB RETROFIT

- 1. WELD SAFETY TAB TO OUTSIDE OF TURNABLE OPPOSITE PIN AROUND OUTSIDE PERIMETER OF TAB.
- 2. 30 SAFETY TABS REQUIRED FOR RETROFIT.
- 3. SAFETY TABS ARE TO BE PLACED 2 PER PANEL EXCLUDING DOOR.
- 4. TABS ARE 3/8" x 4" x 4 1/2" STEEL PLATE.

		WMI INDUSTRIES		Merino, CO 80741	
SCALE:	NONE	DESIGNED BY:	DEC 16 1991		
DATE:	8-22-81	DESIGNED BY:	K.V.W.		
SAFETY INSPECTION & MODIFICATION					
COMPARISON			GRAVITRON		
			W 170		

3.

STEEL STRAP

EXISTING PIN
REINFORCEMENT
BLOCK

MED
ASS
SSARY)

FIBERGLASS PANEL

SAFETY TAB

SEE NOTE 1.

TURNTABLE

SAFETY TAB RETRO FIT

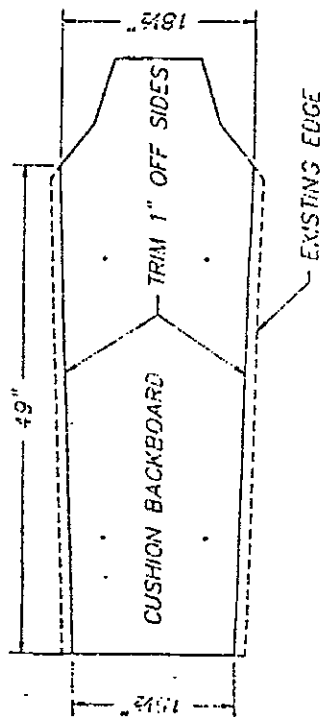
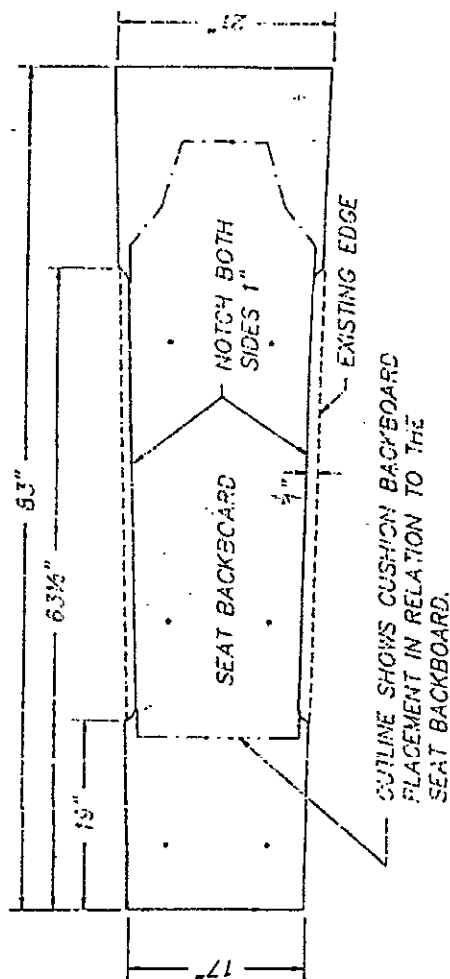
TY TAB TO OUTSIDE OF TURNTABLE
AROUND OUTSIDE PERIMETER

BS REQUIRED FOR RETRO FIT.

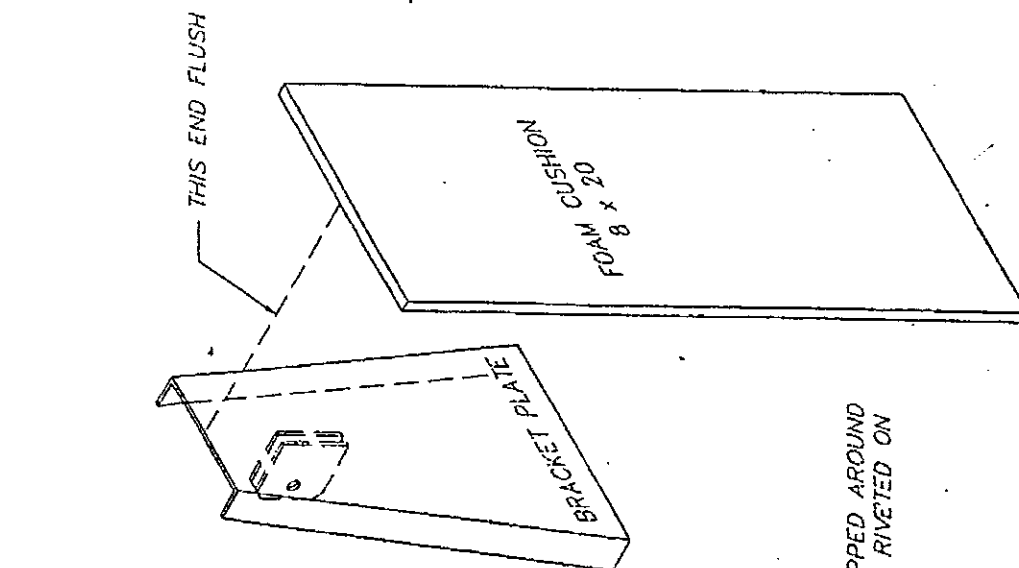
ARE TO BE PLACED 2 PER PANEL

x 4" x 4" STEEL PLATE.

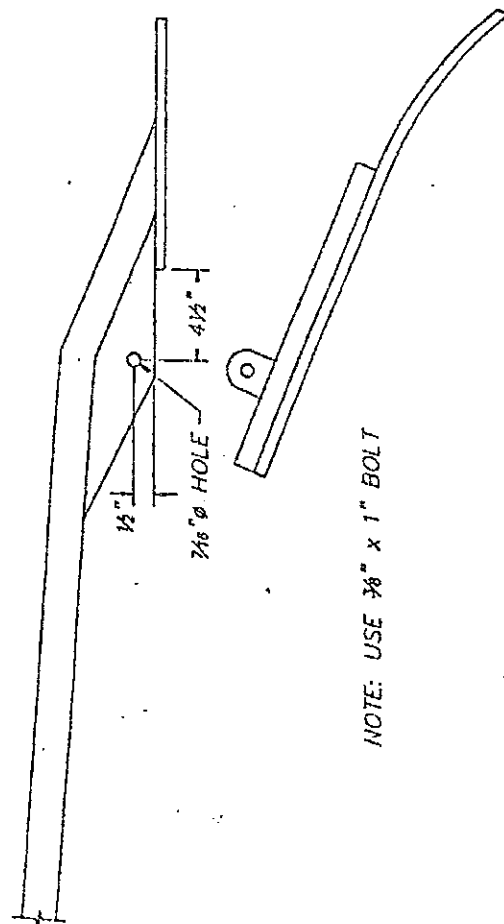
 WMI INDUSTRIES Merino, CO 80741		
SCALE: NONE	APPROVED BY:	DRAWN BY: K.V.W.
DATE: 8-22-91		REVISED
DESCRIPTION		
SAFETY INSPECTION & MODIFICATION		
EQUIPMENT:		DRAWING NUMBER
GRAVITRON		W 170



WMI INDUSTRIES Merino, CO 80741		DRAWN BY L.M.E.	
APPROVED BY		REVISED	
SCALE: 1"=1'-0"	DATE: 4-02-90	REVISION	
SEAT BOARDS (FIELD CHANGE)			
EQUIPMENT GRAVITRON		DRAWING NUMBER WFC1-1	



NOTE: FOAM IS WRAPPED AROUND
BRACKET AND RIVETED ON
SIDES.



NOTE: USE $\frac{7}{8}$ " x 1" BOLT

 WMI INDUSTRIES Merino, CO 80741	
SCALE: 3" = 1'-0" DATE: 7-10-90	APPROVED BY: _____ DRAWN BY: L.M.B. REVISED: _____
DESCRIPTION: SWEEP CUSHION BRACKET	
EQUIPMENT: GRAVITRON	DRAWING NUMBER: HDC