

INSPECTION ONLY

This Inspection Manual is to serve as a guide to help state inspectors in their examination of equipment manufactured by Majestic Manufacturing Inc. The following Majestic Scooters® are included in this manual:

TM-900, TM-1280, TM-1400, TM-1800 Standard, TM-1800 Euro,
TM-2000, TM-2100, TM-2400 and TM-2700.

Regarding the visual examination of Majestic Scooters®, it is recommended that the individual performing the inspection be a competent, qualified mechanic capable of understanding:

- a.) The function of Majestic Scooter® parts
- b.) The proper installation of the ride
- c.) An understanding of the provided service manual

He / She must also have knowledge in:

- a.) Structural steel and aluminum weldments.
- b.) Electrical AC and D.C. currents with a general knowledge of
The equipment through the study of this manual and direct contact
with the factory.

NOTE: Persons not familiar with any of these rides should contact the factory for assistance.

Home

Table of Contents

Table of Contents (CD-Rom)

List of Figure and Drawings

<u>DWG No.</u>	<u>Description</u>	<u>Page No.</u>
M-2187	Trailer Inspection	6
M-2257	Trailer Inspection (TM-2000 & TM-2400)	7
Q-101	Blocking Points TM-1800 Standard	9
Q-201	Blocking Points TM-1400	10
Q-303	Blocking Points TM-2700	11
Q-601	Blocking Points TM-1800 Euro	12
Q-1506	Blocking Points TM-900	13
Q-1606	Blocking Points TM-2100	14
Q-1901	Blocking Points TM-1280	15
Q-2209	Blocking Points TM-2400	16
Q-2305	Blocking Points TM-2000	17
M-2190	Deck Inspection	19
M-2186	Ramp Inspection	21
M-2194	Bumper Car Inspection	23
M-2193	Fence Inspection	25
M-2195	Standard 3" Post-Inspection	27
M-2197	Post Inspection (TM-1800E, TM-2100 & TM-2700)	28
M-2253	Post Inspection (TM-2000 & TM-2400)	29
M-2188	Rafter Inspection	31
M-2260	Rafter Inspection (TM-2000 & TM-2400)	32
M-2191	Rafter Inspection (TM-2700)	33
M-2192	Catwalk Inspection (TM-2700)	35
M-2256	Catwalk Inspection (TM-2000 & TM-2400)	36
M-2262	Catwalk Inspection - All Rides	37
M-2189	Screen Inspection	39
M-2196	Scenery Panel Inspection	41
M-2255	Swing Out Scenery Inspection (TM-2000 & TM-2400)	42

Table of Contents

	<u>Page</u>
<u>Title Page</u>	1
<u>List of Figures and Drawings</u>	2
<u>Table of Contents</u>	3
<u>Section 1: Electrical</u>	4
<u>Section 2: Trailer</u>	5
<u>Section 3: Blocking of Unit</u>	8
<u>Section 4: Purlins, Ramps and Deck</u>	18
<u>Section 5: Bumper Cars</u>	22
<u>Section 6: Fence</u>	24
<u>Section 7: Post</u>	26
<u>Section 8: Rafters and Catwalks</u>	30
<u>Section 9: Screens</u>	38
<u>Section 10: Scenery</u>	40
<u>Section 11: Canvas</u>	40

SECTION 1

ELECTRICAL

ELECTRICAL WIRING AND ELECTRICAL COMPONENTS

- A. Recommended visual inspection of all electrical panels, covers, fixtures, plugs and electrical cables.
- B. Proper isolation is obtained between the floor and ceiling.

AREAS OF PARTICULAR IMPORTANCE

- 1. Connected to the proper voltage requirement.
- 2. Keep all electrical covers in place and all safety devices operating properly.
- 3. Proper grounding.
- 4. Meter inspection, done by authorized personnel, to insure the proper isolation between the floor and the ceiling.
- 5. Scenery should be detached from posts. No objects should be hanging from the top of the ride, the scenery or the rafters.
- 6. Sufficient electrical voltage is supplied to operate the scooter.
- 7. Check for exposed or bare wires, loose fixtures, and broken covers. Make sure wires are not exposed on plugs and that plugs are not hot or melted.

SECTION 2

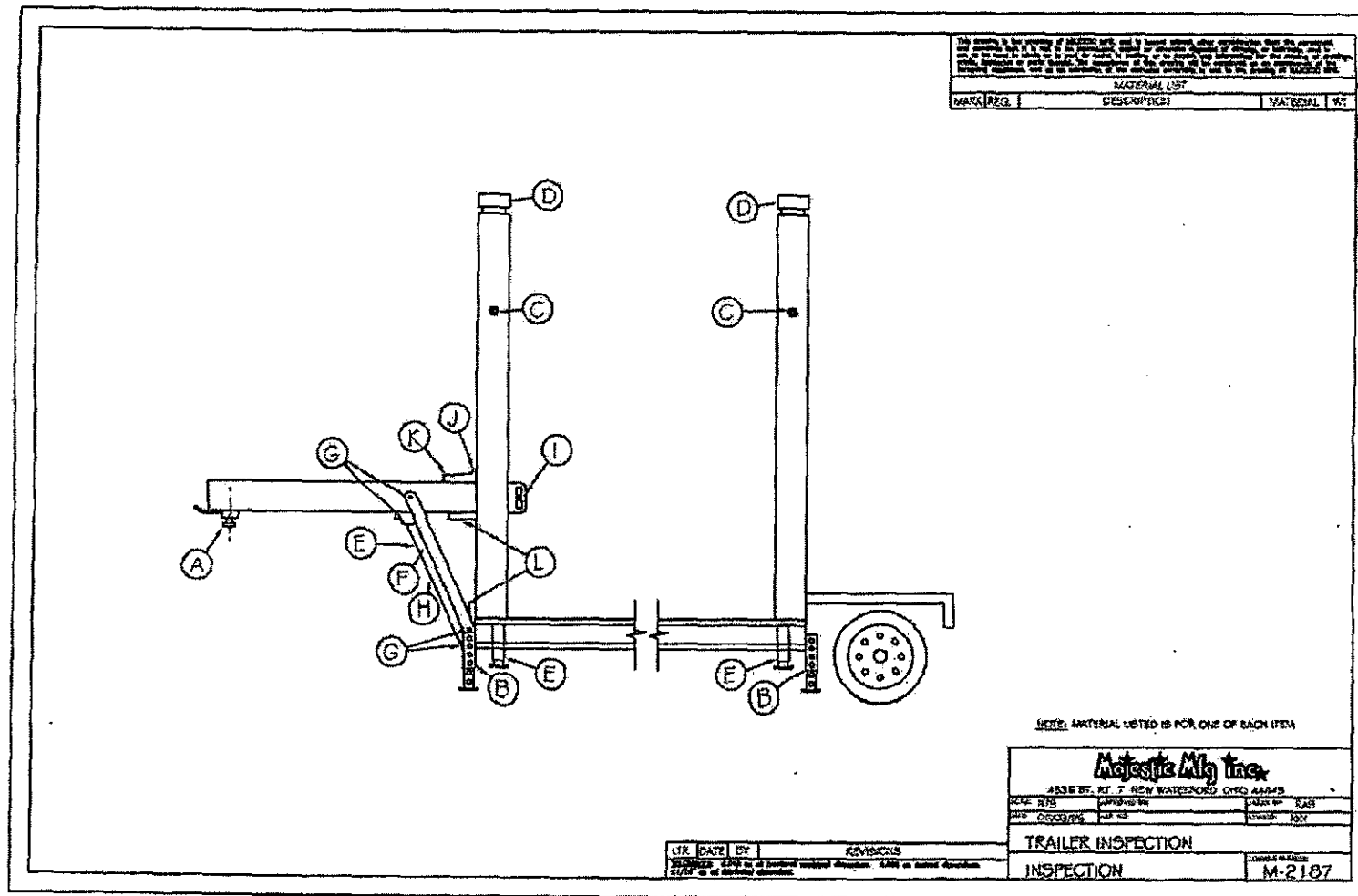
TRAILER MOUNTED SCOOTER TRAILER

(Ref. DWG. M-2187 & M-2257, page 6-7)

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Gooseneck King Pin	Secure mounting, inspect for broken welds	Visual
B. Mechanical Jacks	Worn holes for adjustable pin, broken welds or worn threads	Visual
C. 1" and 1 1/4" Post Nuts	Broken welds, worn threads	Visual
D. Main Post Insulators	1. Sufficient clearance between steel post and aluminum cap. 2. Insulators are secure in posts.	Visual
E. Hydraulic Cylinders	Worn cylinder rods and leakage, worn hydraulic lines	Visual
*F. Gooseneck Pivot Arms	Free from broken welds, end caps in place	Visual
*G. Gooseneck Pivot Point	Broken welds, excessive wear	Visual
*H. Gooseneck Folding Plate	Broken welds, excessive wear on pipe ends	Visual
*I. Safety Bar	Functional and with the ride	Visual
*J. Drive Pins	Functional and with the ride	Visual
*K. Weldment for Drive Pins	Broken welds, excessive wear on holes	Visual
*L. Gooseneck Stabilizer	Broken welds on attachment pins, stabilizer is functional	Visual

NOTE: Items with * are relevant to the TM-1400 & TM-1800 Standard Scooters Only.

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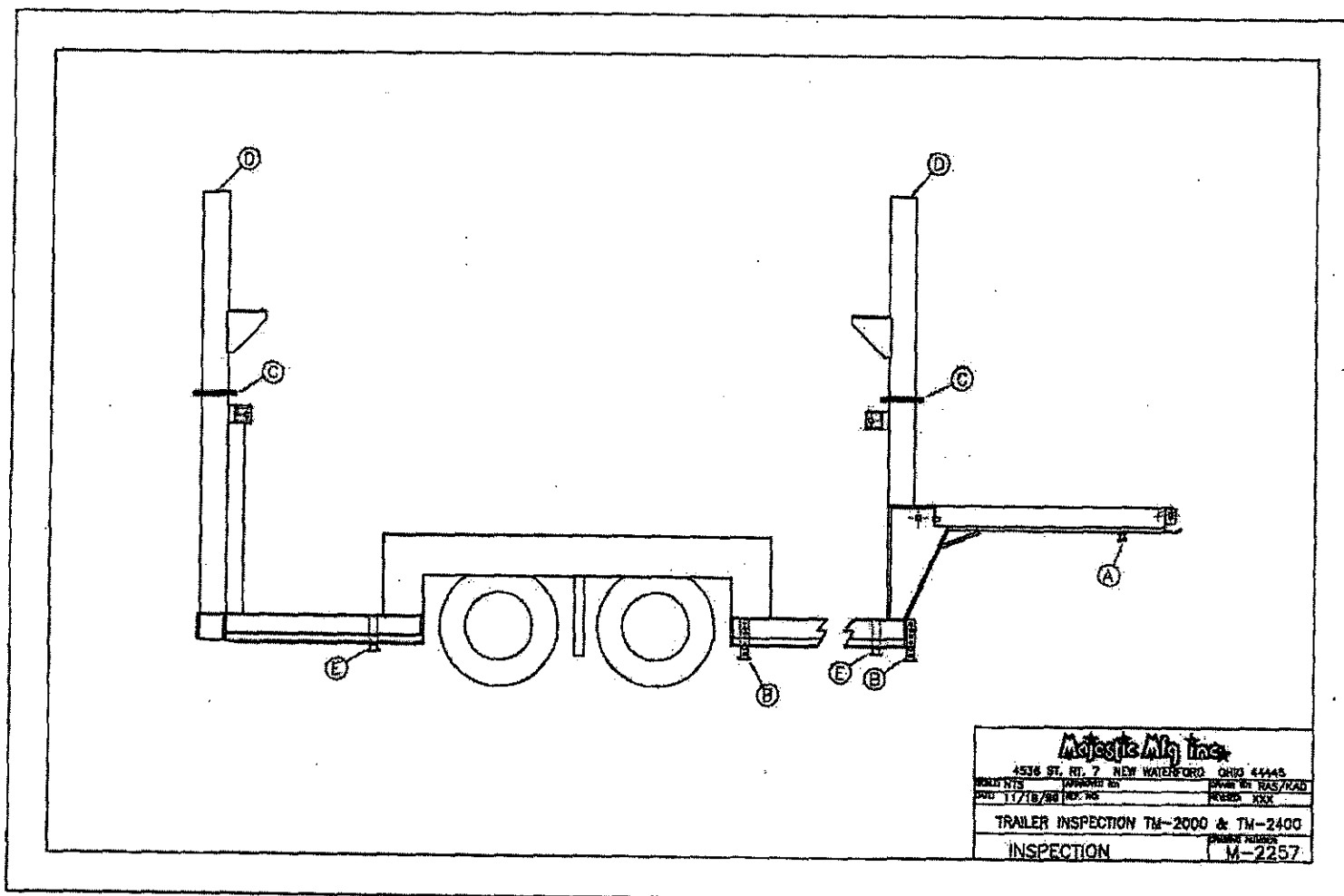
MATERIAL LIST		
MARKING	DESCRIPTION	MATERIAL WT

NOTE: MATERIAL LISTED IS FOR ONE OF EACH ITEM

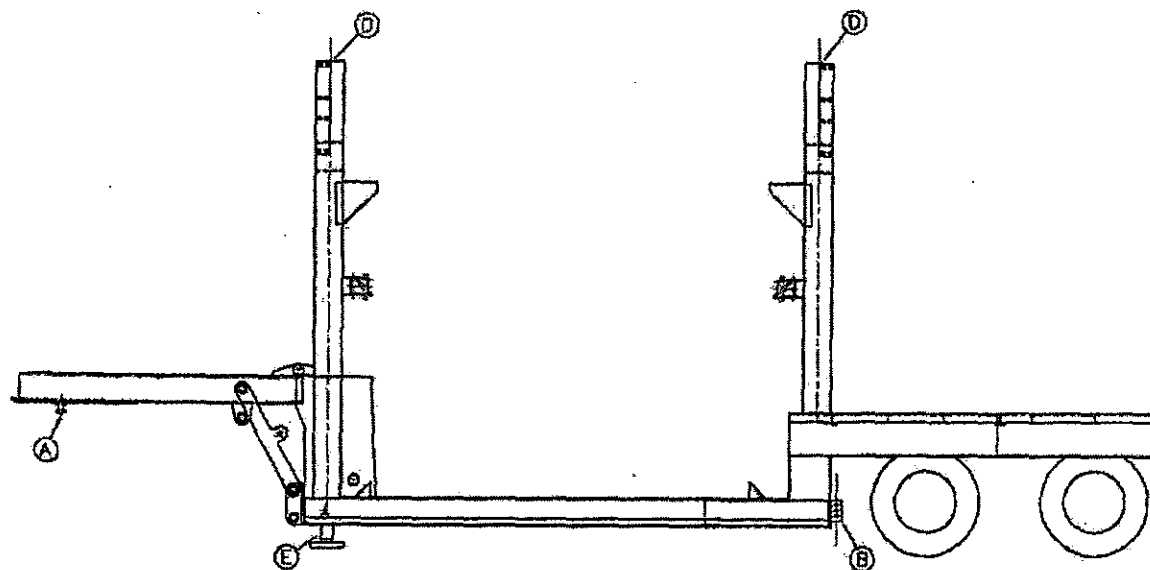
Matestic Mfg. Inc.		
435 E. ST. 7 NEW WATERFORD OHIO 44135		
DATE: 01/06/03	INSPECTED BY: [Signature]	DATE: 01/06/03
TRAILER INSPECTION		
INSPECTION		DATE: 01/06/03

USE DATE BY: [Signature]
 REVISIONS: [Signature]
 INSPECTED BY: [Signature]
 DATE: 01/06/03

Revised 01/06/03



Revised 01/06/03



Majestic Mfg. Inc.		
4538 ST. RT. 7 NEW WATERFORD OHIO 44445		
WORK DATE	APPROVED BY	DRAWN BY
DATE 11/19/99	REP. NO.	REVISION 01/31/01
TRAILER INSPECTION TM-2000 & TM-2400		
INSPECTION		IM-2257-A

SECTION 3

BLOCKING (Ref. DWG's. - page 9-17)

Proper blocking of the ride is very important. Good blocking and stability is vital to a safe operation.

Listed below are:

A. Total quantity of blocking points per unit:

TM-900	Qty. 28
TM-1280	Qty. 46
TM-1400	Qty. 38
TM-1800 Standard	Qty. 48
TM-1800 Euro	Qty. 48
TM-2000	Qty. 62
TM-2100	Qty. 48
TM-2400	Qty. 62
TM-2700	Qty. 68

B. Total weight of each blocking point per unit:

TM-900	Ref Q-1506	Weight per point
TM-1280	Ref Q-1901	Weight per point
TM-1400	Ref Q-201	Weight per point
TM-1800 Standard	Ref Q-101	Weight per point
TM-1800 Euro	Ref Q-601	Weight per point
TM-2000	Ref Q-2305	Weight per point
TM-2100	Ref Q-1606	Weight per point
TM-2400	Ref Q-2209	Weight per point
TM-2700	Ref Q-303	Weight per point

C. Height restrictions for certain blocking techniques:

Majestic Manufacturing, Inc. recommends

1. Single blocking up to 6"
2. Crib blocking 6" and up.

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AXLE END

560° 560° 560° 560° 2150° 2150° 560° 560° 560° 560°

560° 560° 560° 560° 560° 560° 560° 560°

560° 560° 560° 560° 1250° 1250° 560° 560° 560° 560°

560° 560° 560° 560° 1250° 1250° 560° 560° 560° 560°

560° 560° 560° 560° 2150° 2150° 560° 560° 560° 560°

50'-10" 25'-5" 17'-11" 85'-10"

GOOSE NECK

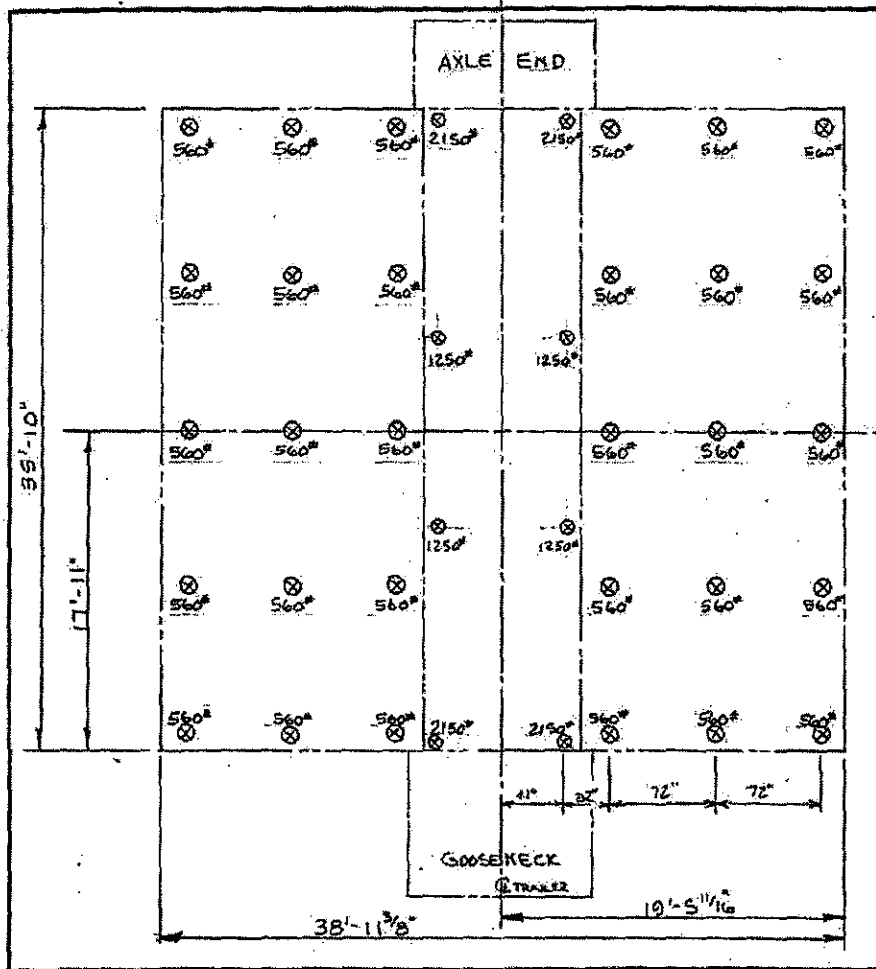
MAJESTIC MFG. INC.
4536 ST. RT. 7 NEW WATERFORD OHIO 44445

SCALE: 3/16" = 1'-0" APPROVED BY: DATE: 1-4-90 DRAWN BY: GRB

BLOCKING POINT LOADS IN POUNDS.

TM-1500 9-101

Revised 01/06/03

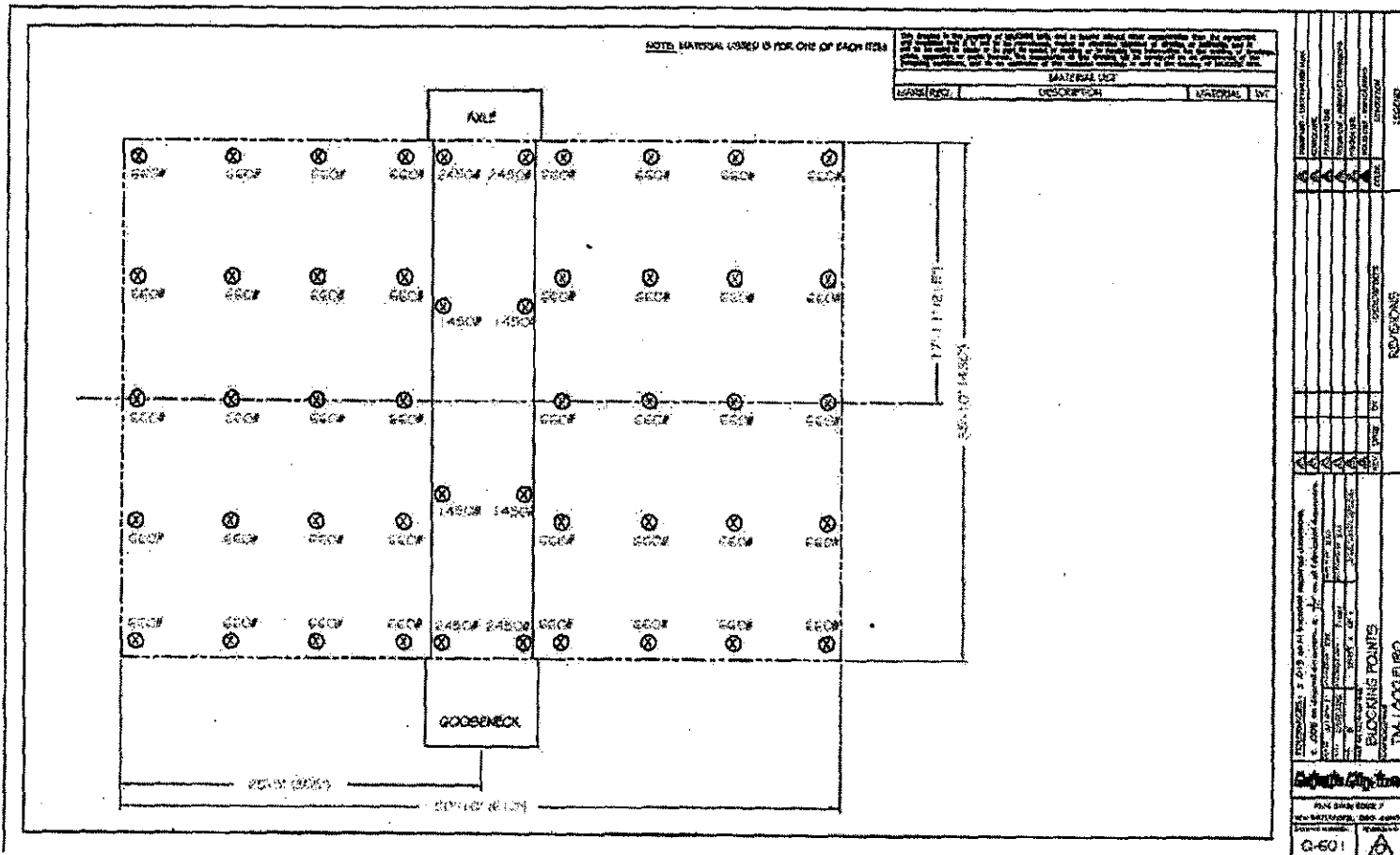


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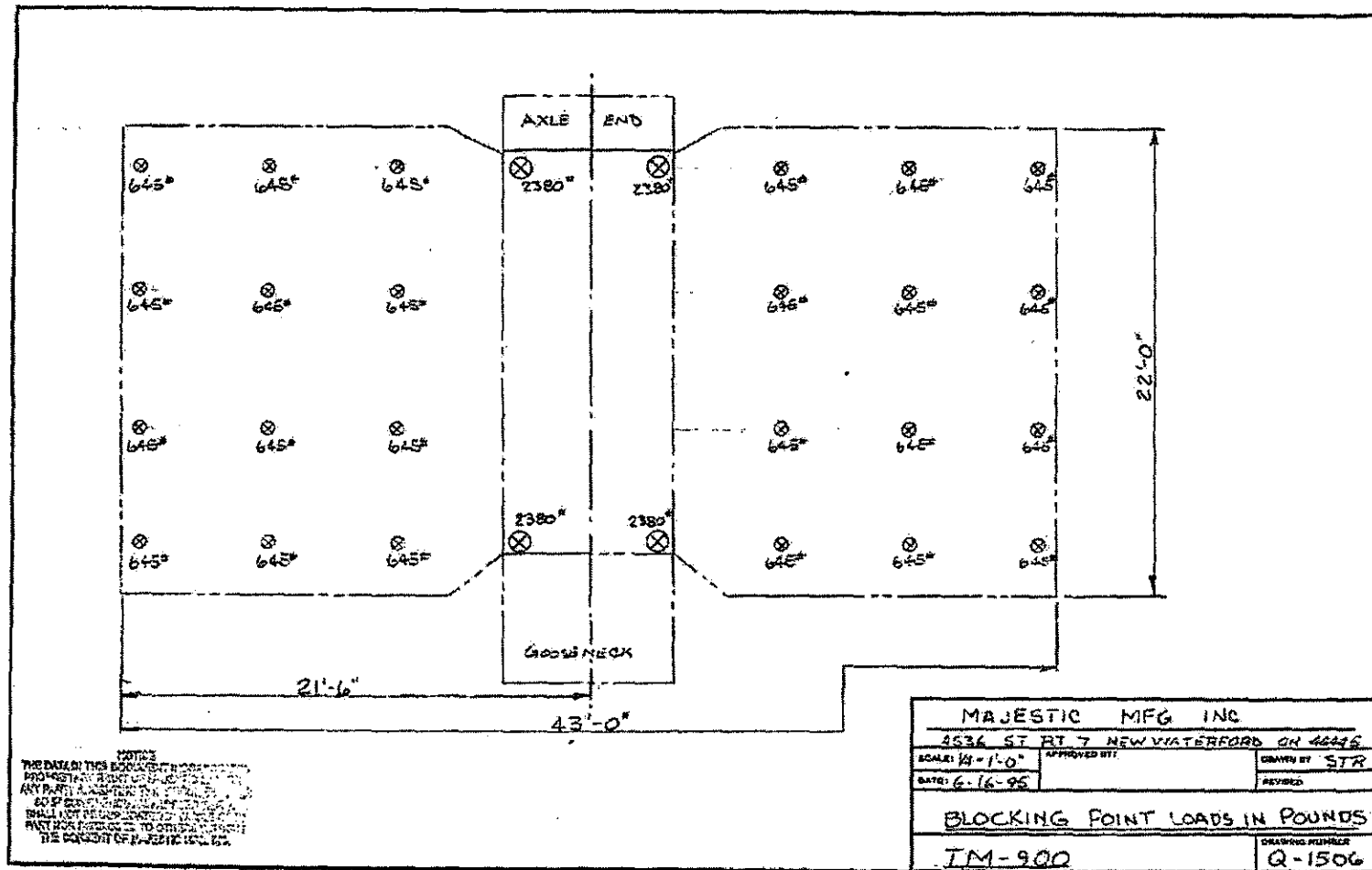
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4536 ST RT 7 NEW WATERFORD OHIO 44445		
SCALE: 3/16" = 1'-0"	APPROVED BY:	DRAWN BY: GRB
DATE: 1-4-90		
BLOCKING POINT LOADS IN POUNDS		
TM-1400		DRAWING NUMBER Q-201

[illegible]

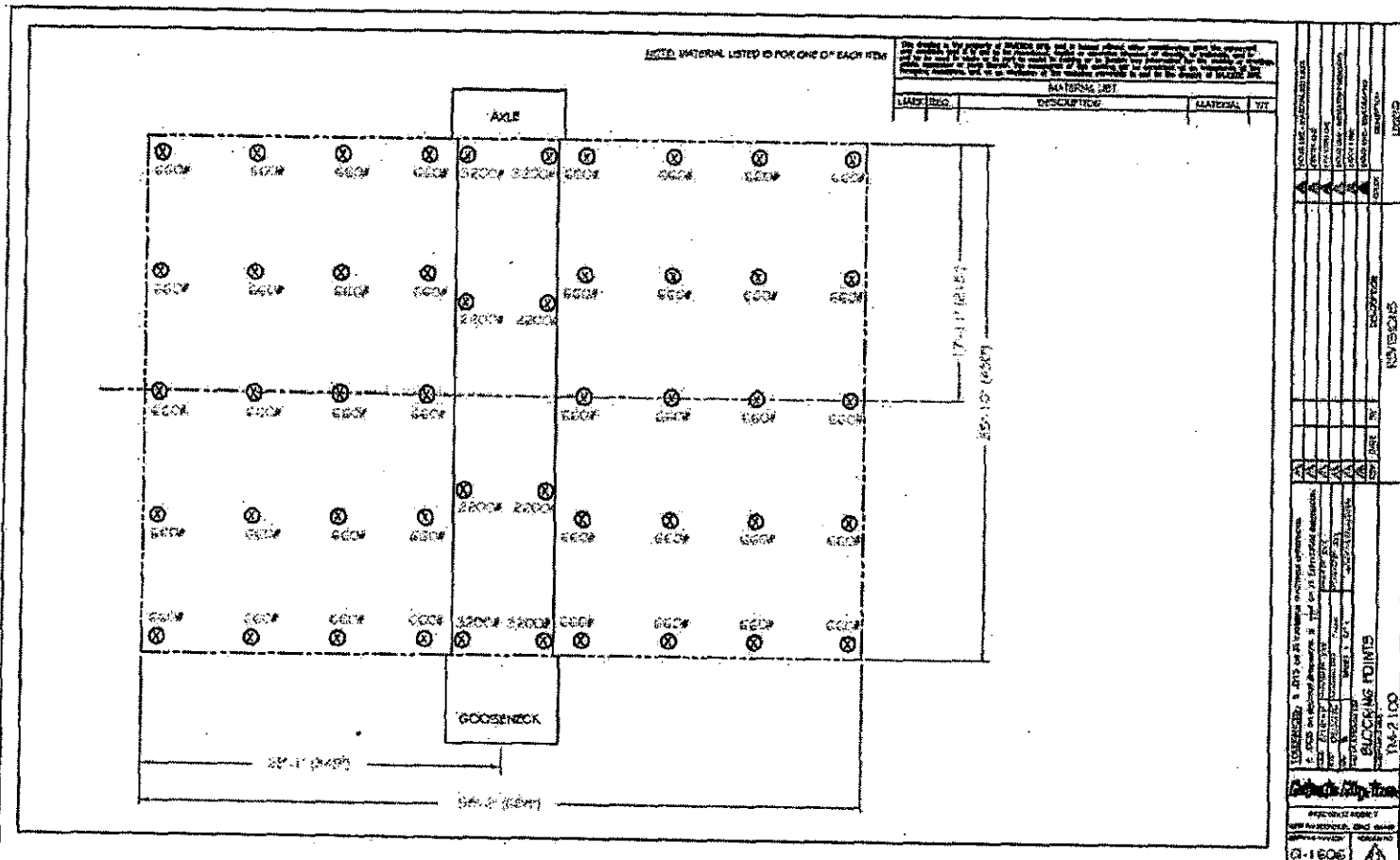
Revised 01/06/03



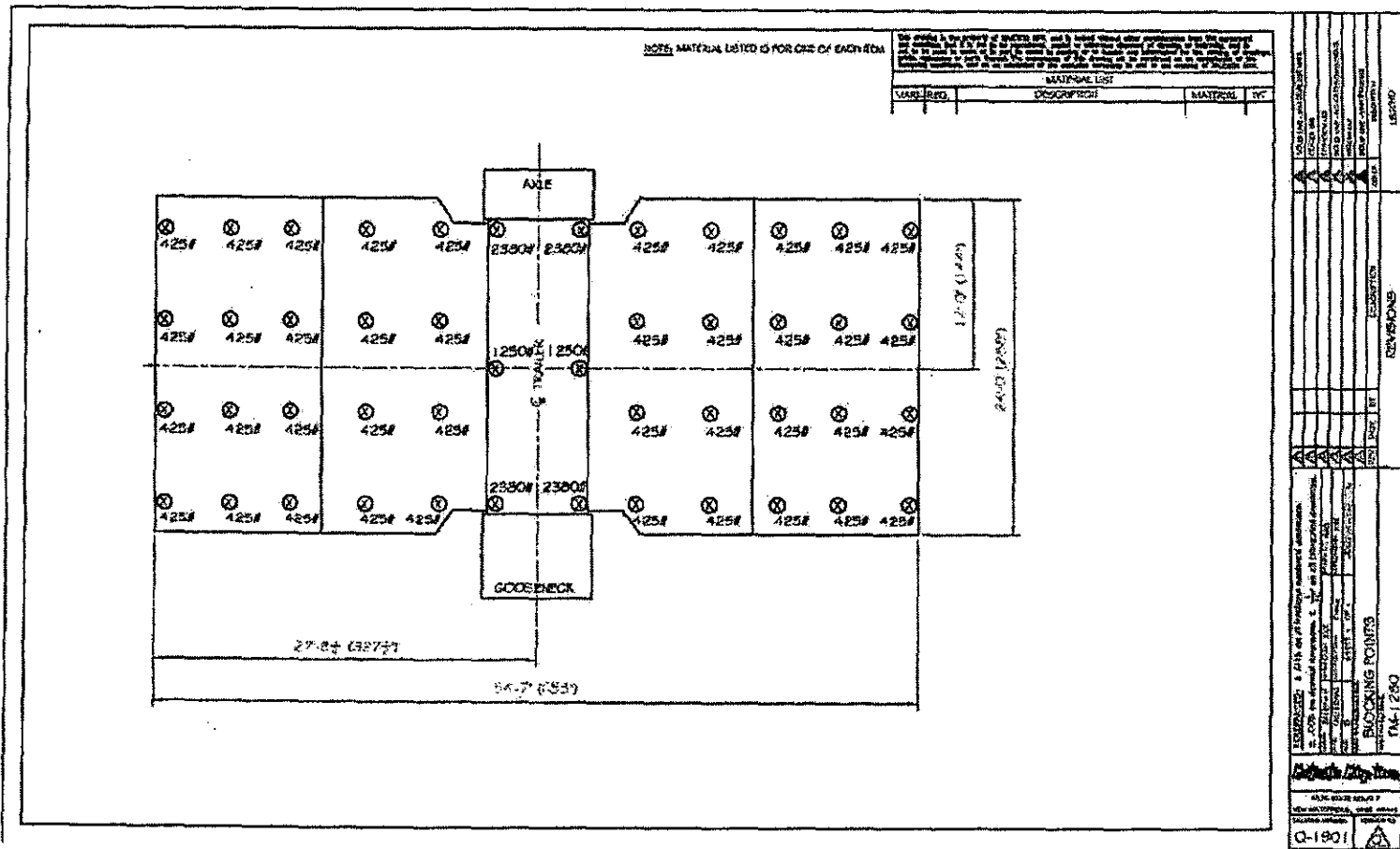
Revised 01/06/03



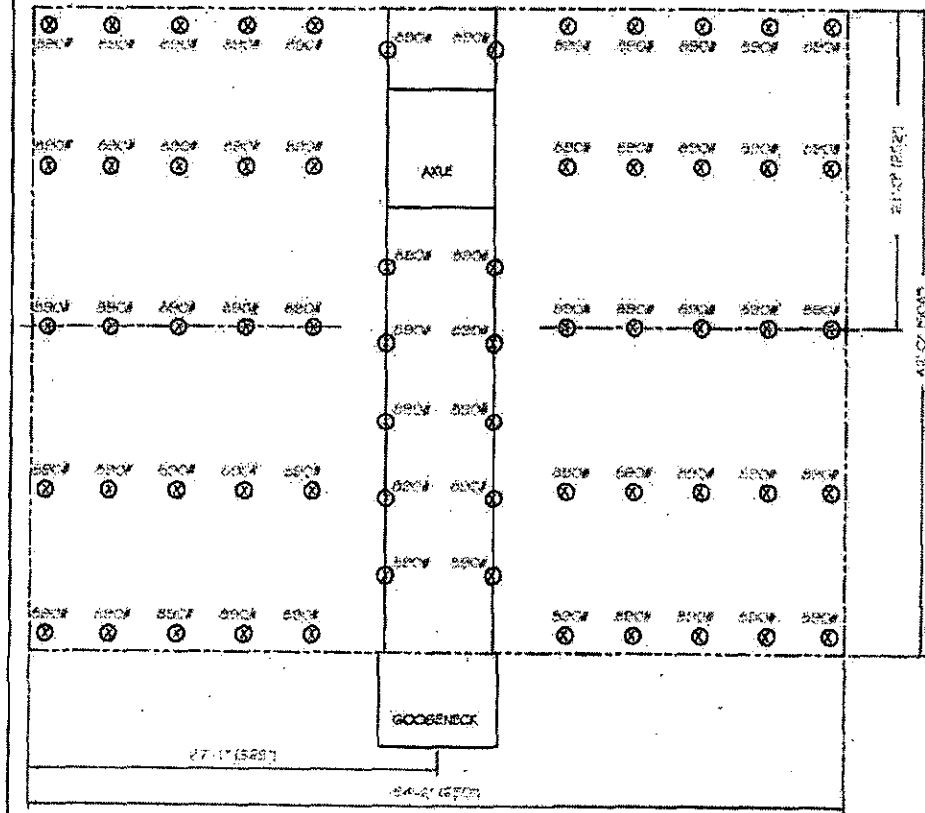
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1. The first step in the process of the investigation is the identification of the problem. This is done by the investigator who is assigned to the case. The investigator will then gather information about the problem and the people involved. This information will be used to determine the cause of the problem and to develop a plan to solve it.

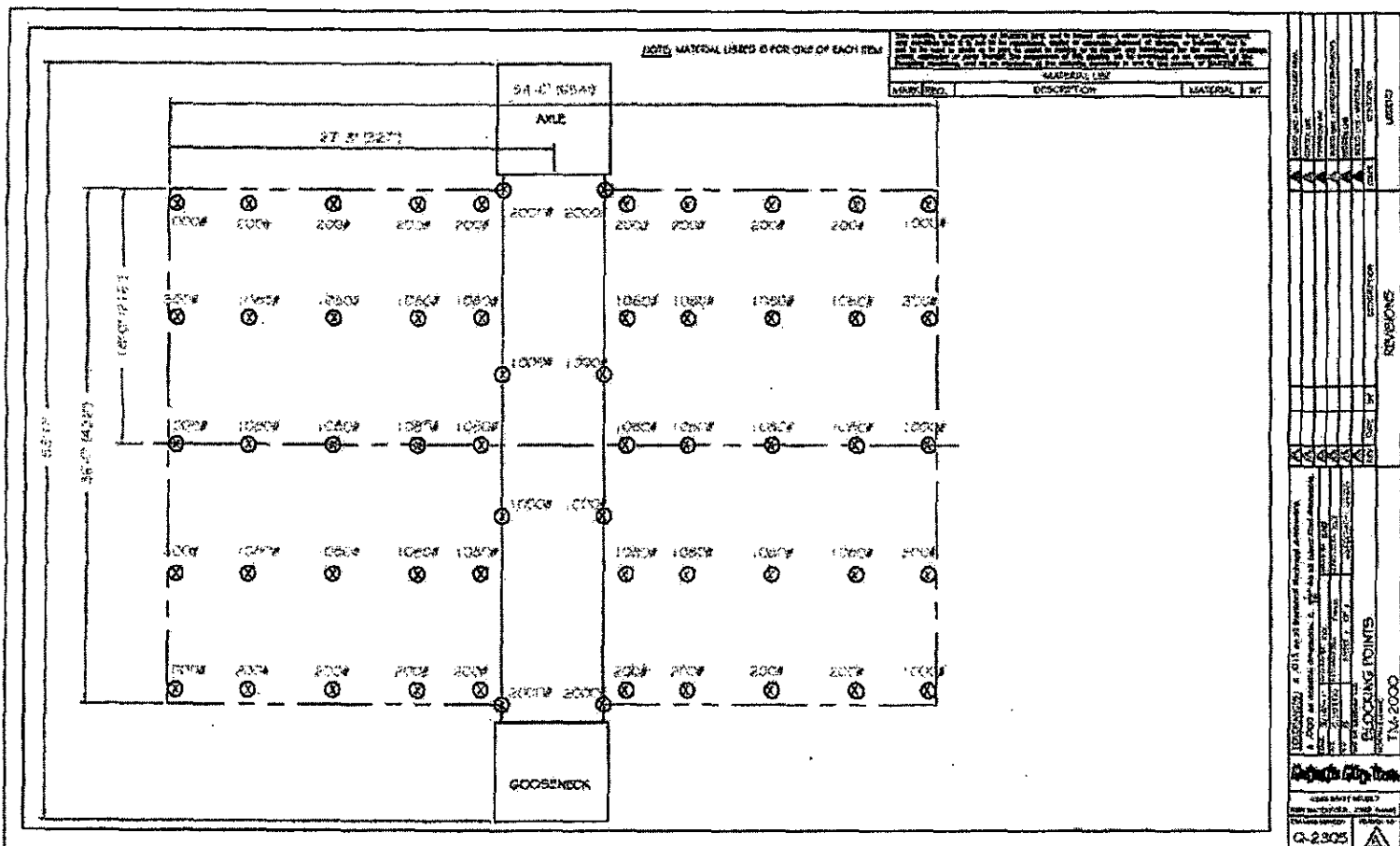


MATERIAL LIST				
SUPPLY	REQ	DESCRIPTION	MATERIAL	WT

BLOOMING POINTS		REVIEWS		REVISIONS	
REV	DATE	BY	REVISION	DATE	BY
1	10/15/15	1	10/15/15	1	10/15/15
2	10/15/15	2	10/15/15	2	10/15/15
3	10/15/15	3	10/15/15	3	10/15/15
4	10/15/15	4	10/15/15	4	10/15/15
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55	10/15/15	55	10/15/15	55	10/15/15

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Revised 01/06/03



SECTION 4

PURLINGS ** DECKS ** RAMPS

PURLINGS (Ref. DWG. M-2190, page 19)

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Purlins	All purlins installed and secured to trailer.	Visual
B. Attachment to trailer (except TM-2700)	Excessive wear on holes and pins	Visual
C. Spreaders and spreader sockets	Check for cracked welds and excessive wear	Visual
J. Attachment to deck (applies to TM-2700 only)	Excessive dovetail wear and dovetail broken welds	Visual

DECKS (Ref. DWG. M-2190, page 19)

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
D. Deck hinges on trailer	Broken welds on 2" solid hinge point	Visual
*E. Deck hinges on deck	8" Piano hinge, loose or worn fasteners, broken hinge points	Visual
*F. Deck rollers	Functional and free rolling	Visual
G. Bumper Rail	Broken welds, missing bumper rail	Visual
H. Deck plates	Aligned properly and warping	Visual

NOTE: *E and *F apply to all Majestic Scooters except the TM-2700.

Recommend inspecting A through G BI-annually unless otherwise stated.

The diagram shows a side view of a steel trailer. A horizontal beam, labeled "STEEL TRAILER", is supported by two vertical posts. Two triangular truss structures are mounted on the beam. The left truss has joints labeled A through J. The right truss is unlabeled. The labels are as follows: A is at the left end of the beam; B is at the bottom joint of the left truss; C is at the bottom joint of the right truss; D is at the top joint of the left truss; E is at the top joint of the right truss; F is at the top joint of the left truss; G is at the top joint of the right truss; H is at the top joint of the left truss; I is at the top joint of the right truss; J is at the top joint of the left truss.

此等文字，皆係當時所撰，其詞多屬虛構，其意多屬諷刺，其體多屬雜俎，其類多屬小說，其言多屬謠言，其文多屬偽造，其書多屬偽書，其書多屬偽書，其書多屬偽書。

[illegible]

NOTE: MATERIAL LISTED IS FOR ONE OF EACH ITEM

Majestic Mfg. Inc.

10 1968 ST. RT. 7 NEW WATERLOO ONT L4L4B		
NAME ETS	APPROVED BY	PURPOSE BAS
DATE 6-20-68	BY HZ	REASON XOK
PURLIN & DECK INSPECTION-ALL RIDES		
INSPECTION	JULY MONTH M-2190	

LYR	DATE	BY	REASONS
11/15/54	11/15/54	11/15/54	11/15/54

SECTION 4 (cont)

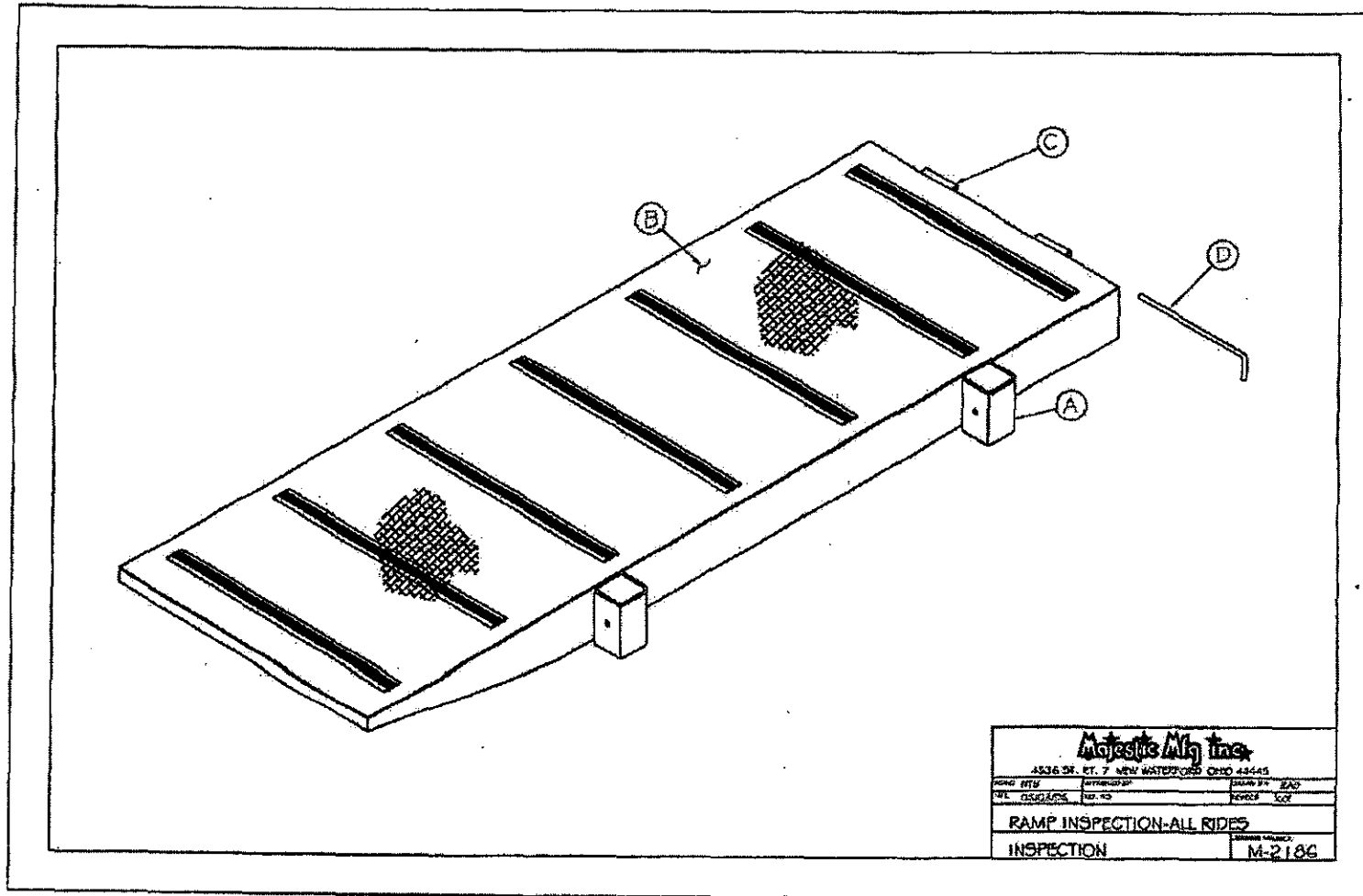
PURLING ** DECK ** RAMPS

RAMPS (Ref. DWG. M-2186, page 21)

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Fence ramp sockets	Cracked or broken welds	Visual
B. Ramp surface	Anti-skid material worn or missing	Visual
C. Pipe hinges	Worn pipe, broken welds	Visual
D. Pin attachment	Broken, bent or missing	Visual
E. Stability of ramps	Proper placement of blocking	Visual

NOTE: Check A through E weekly.

Revised 01/06/03



SECTION 5

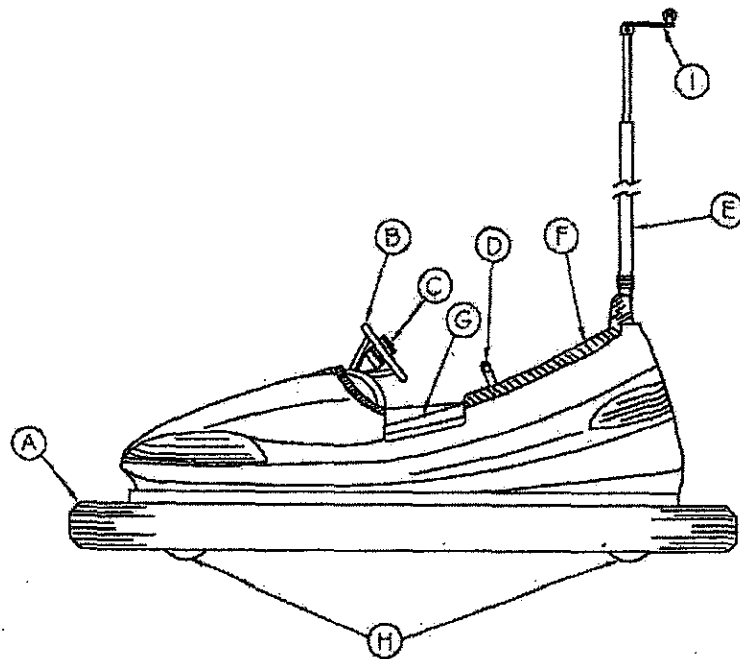
MAJESTIC BUMPER CARS

CARS (Ref. DWG. M-2194, page 23)

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Bumper car tire	Proper air pressure – 10 p.s.i.	Visual
B. Steering wheel	Secure and functional	Visual
C. Steering wheel pad	Secure and functional	Visual
D. Seatbelt or Lap bar	Functional	Visual
E. Pole pad	In place	Visual
F. Seats	Adequate padding	Visual
G. Trim	No sharp edges	Visual
H. Wheels	Proper clearance	Visual
I. Trolley Wheels	Trolley wheel secure to the trolley bracket (check for excessive wear)	Visual

Note: Check A through I monthly.
Check D weekly.

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Majestic Mfg. Inc.			
4535 ST. RT. 7 NEW WATERFORD OHIO 45449			
YEAR BORN	DATE OF BIRTH	DATE OF DEATH	DATE OF DEATH
SEX	HEIGHT	WEIGHT	HAIR COLOR
BUMPER CAR INSPECTOR-ALL RIDES			
INSPECTION			M-2194

SECTION 6

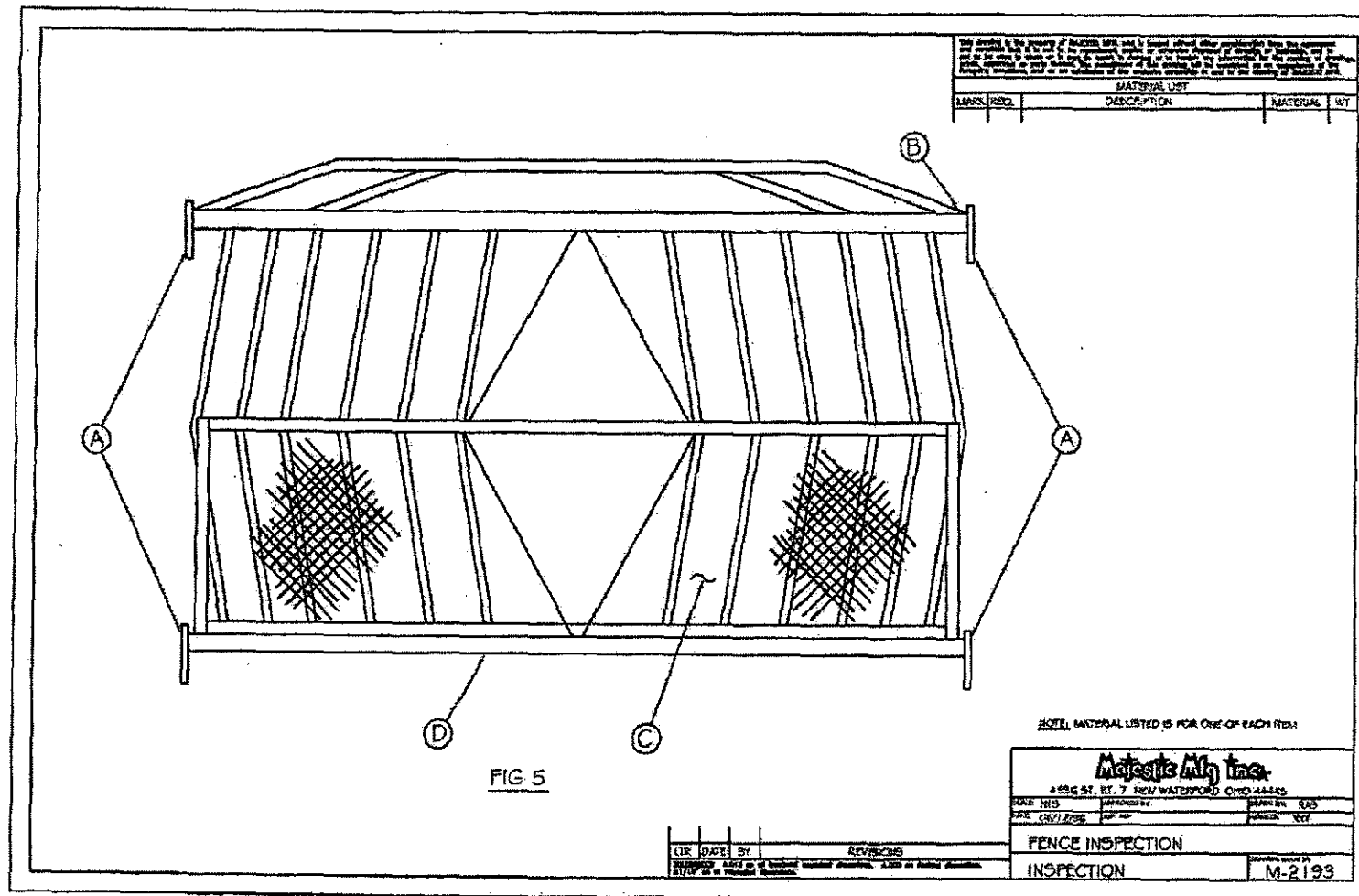
MAJESTC FENCE

FENCE (Ref. DWG. M-2193, pages 25)

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Fence ends/tabs	Broken welds	Visual
B. Fence tube/rods	Bent or broken	Visual
C. Expanded metal (If applicable – California code)	Properly secured to fence	Visual
D. Fence	Missing sections	Visual

NOTE: Check A through D weekly.

Revised 01/06/03



The drawing is a technical illustration of a fence inspection template. It features a rectangular frame with a central diamond-patterned mesh area. Callouts A, B, C, and D point to specific components: A points to the side rails, B points to the top rail, C points to the bottom rail, and D points to the mesh. A material list table is located in the top right corner, and a title block is in the bottom right corner.

MATERIAL LIST	
MARK SET	DESCRIPTION

NOTE: MATERIAL LISTED IS FOR ONE OF EACH ITEM

Matec Inc. 4336 ST. RT. 7, NEW WATERFORD OHIO 44445	
DATE: 07/01/00	REVISION: 1.00
FILE: 1111/0000	REVISION: 0000
PENCE INSPECTION TM-2000 STYLE	
INSPECTION	M-2193-1

Metastats Mfg Inc.			
4554 51. RT. 7 NEW WATERFORD Ohio 44645			
MODEL	STB	MANUFACTURED	STATION NO. 140
SAC	1111 BOSTON	REP. NO.	INVESTED 200X
PENCE INSPECTION TM-2000 STYLE			
INSPECTION		INVESTED NUMBER M-2193-1	

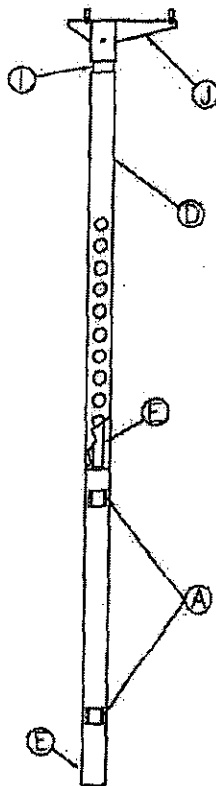
SECTION 7

POST

ALUMINUM LIGHTED (Ref. DWG's M-2195, M-2197 & M-2253, Pages 27-29)

<u>INSPECTED LOCATION</u>	<u>INSPECT FOR</u>	
A. Post fence clips	Broken welds or missing	Visual
B. Side panels	Broken welds, in place with all fasteners	Visual
C. Lexan	In place with all fasteners and not broken	Visual
D. Post	Missing post, NO post substitution	Visual
E. Post light fixtures	Secured and wired properly	Visual
F. Base plate	Broken welds	Visual
G. Top plate	Broken welds	Visual
H. Post top jack	Proper installation, proper height adjustment and proper working order	Visual
I. Wood or Nylon Insulator	Secure and tightness, sufficient clearance between aluminum	Visual
J. Post Cap	Broken welds, secure pins	Visual
*K. Post Light Bracket (If applicable)	Secure and proper wiring	Visual

NOTE: *K is for the rides that do not have expanded metal ceilings. These rides have posts with quartz lights attached at the top.

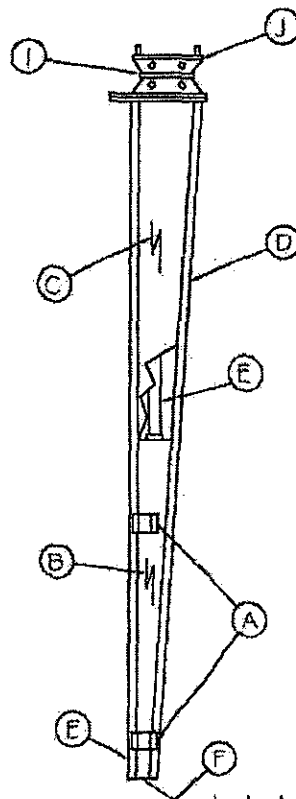


USED ON RIDES:
 TM-800, TM-1280, TM-1400
 & TM-1800 STANDARD

Majestic Amusement		
4536 ST. RT. 7 NEW WATERFORD OHIO 44445		
DESIGNED BY	APPROVED BY	DATE
08/17/92	XXL	XXL
STANDARD 3" POST INSPECTION		
INSPECTION		M-2195

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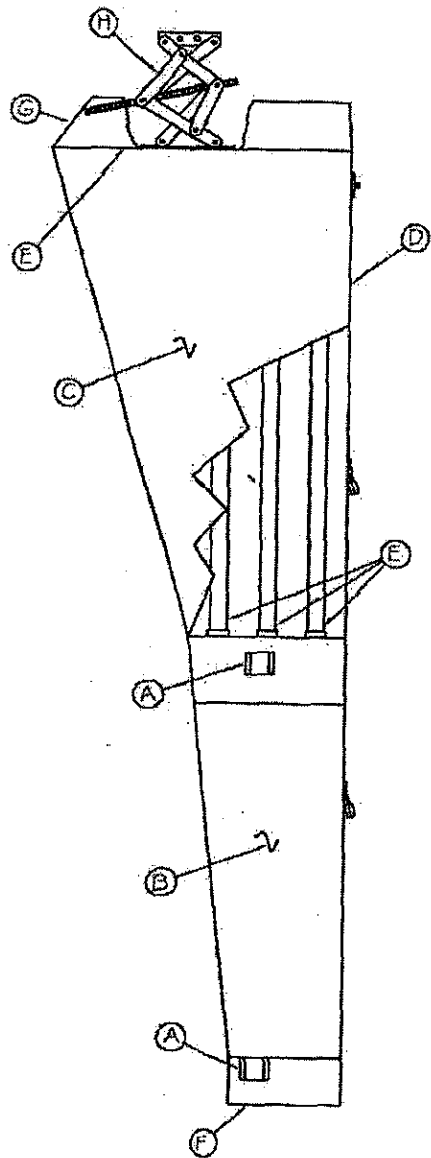
MATERIAL LIST			
MARK	QTY	DESCRIPTION	UNIT

USED ON RIDES:
 TM-1800 EURO, TM-2100 & TM-2700
 NOTE: MATERIAL LISTED IS FOR ONE OF EACH ITEM

Majestic Mfg Inc.
 4528 BT. RD. 7 NEW WATERFORD OREGON 97138
 PHONE: 503-251-7256 FAX: 503-251-7257
 E-MAIL: INFO@MAJESTICMFG.COM

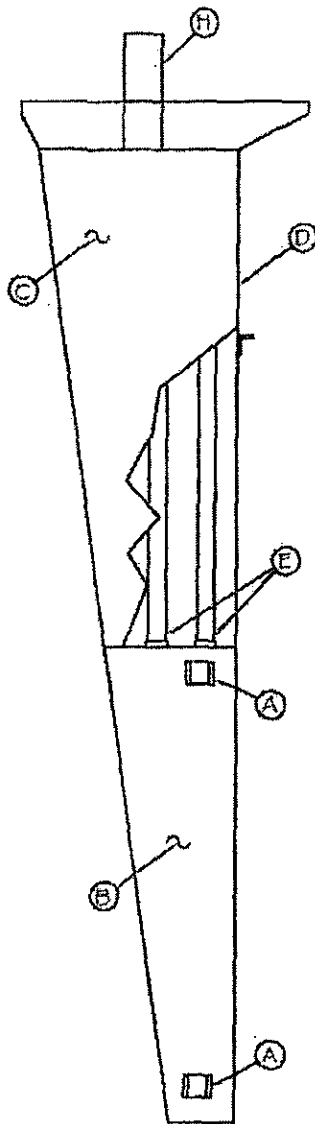
POST INSPECTION		INSPECTED BY
INSPECTION		DATE

REV.	DATE	BY	REVISIONS



Majestic Mfg. Inc.			
4596 ST. ST. NEW WATERFORD OHIO 44443			
DATE: 1/1/2003	BY: [Signature]	DATE: 1/1/2003	BY: [Signature]
POST INSPECTION TM-2000 & TM-2400			
INSPECTION		M-2253	

Revised 01/06/03



Atlantic Dry Inc.		
4530 ST. ST. 7 NEW WATERFORD ONTARIO		
NAME: HED	ADDRESS:	PHONE: 1-20
DATE: 04/22/01	TO: 100	BY: 100
POST INSPECTION TM- 1400 M & TM- 1800 M		
INSPECTION		M-2253-1

SECTION 8

RAFTERS and CATWALKS

RAFTERS, RAFTER EXTENSIONS (Ref. DWG's M-2188 & M-2260 Pages 31-32)

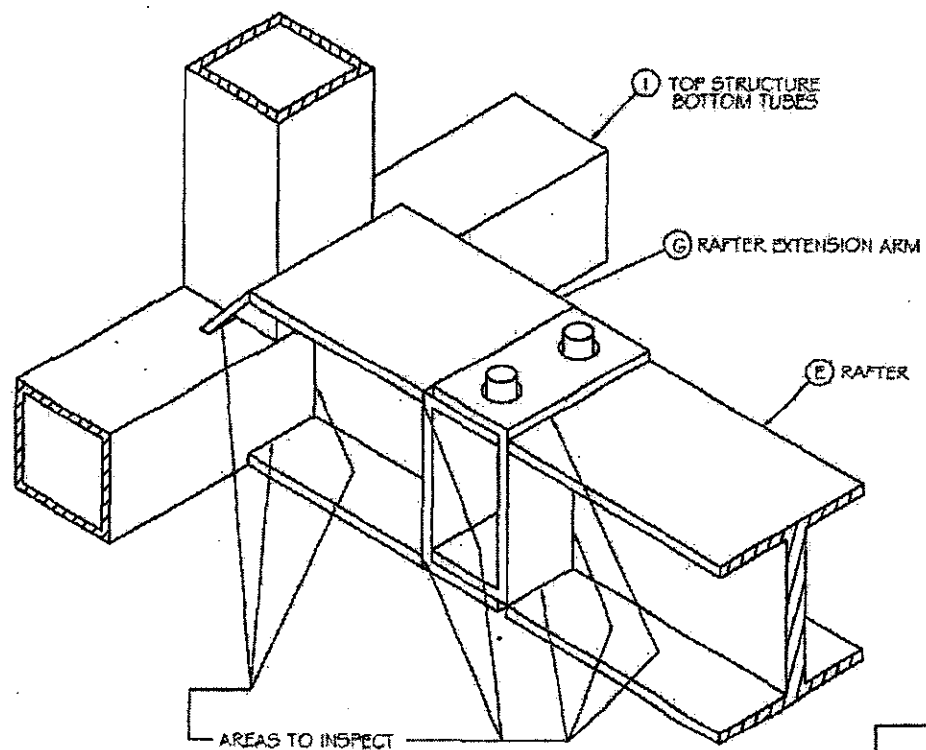
TM-900, TM-1280, TM-1400, TM-1800 Std, TM-1800 Euro, TM-2000,
TM-2100 & TM-2400

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Hinge plate to trailer frame	Broken or missing bolts	Visual
B. Hinge plate	Broken welds	Visual
C. Hinge	Broken or missing bolts broken welds	Visual
D. Rafter attachment	Broken or missing bolts	Visual
E. Rafter	Broken welds excessive use or damage	Visual
F. Main Insulator Cap Weldment to Top	Broken welds	Visual
G. Rafter Extension Arms	Broken welds, pins	Visual
H. Rafter and Weldment	Broken welds	Visual
I. Top Structure Bottom Tubes	Broken welds	Visual

RAFTERS - TM-2000, TM-2400 & TM-2700 (Ref. DWG. M-2191, page 33)

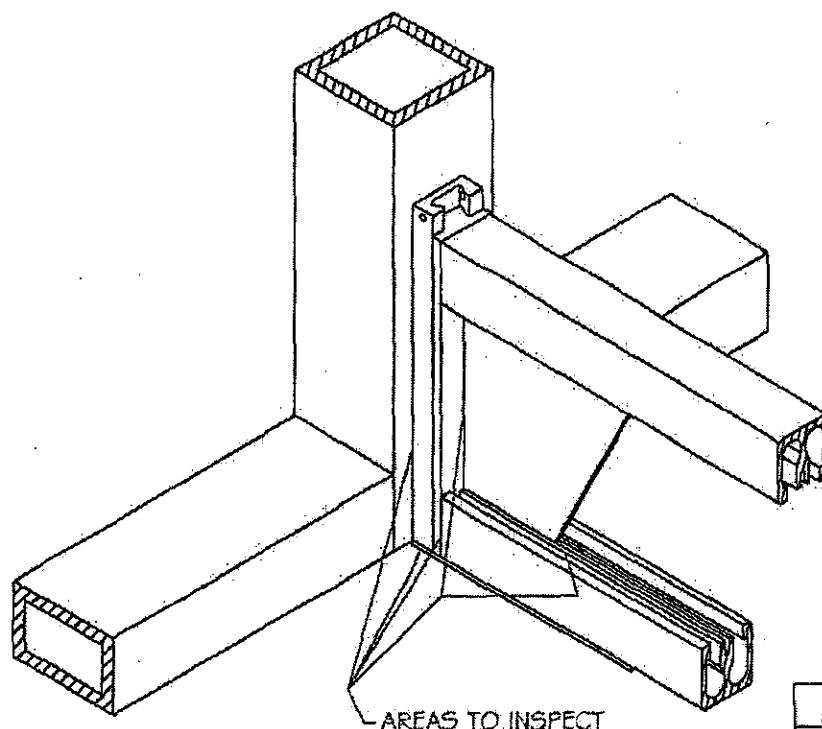
A. Dove Tails	Broken welds	Visual
B. Areas to Inspect	Broken welds	Visual

Revised 01/06/03



Asbestos Mfg. Inc.			
4936 ST. RT. 7 NEW WATERFORD OHIO 44445			
NAME	HTS	DATE	HTS
FILE	000000	DATE	0000
RAFTER INSPECTION			
INSPECTION			DATE
			M-2188

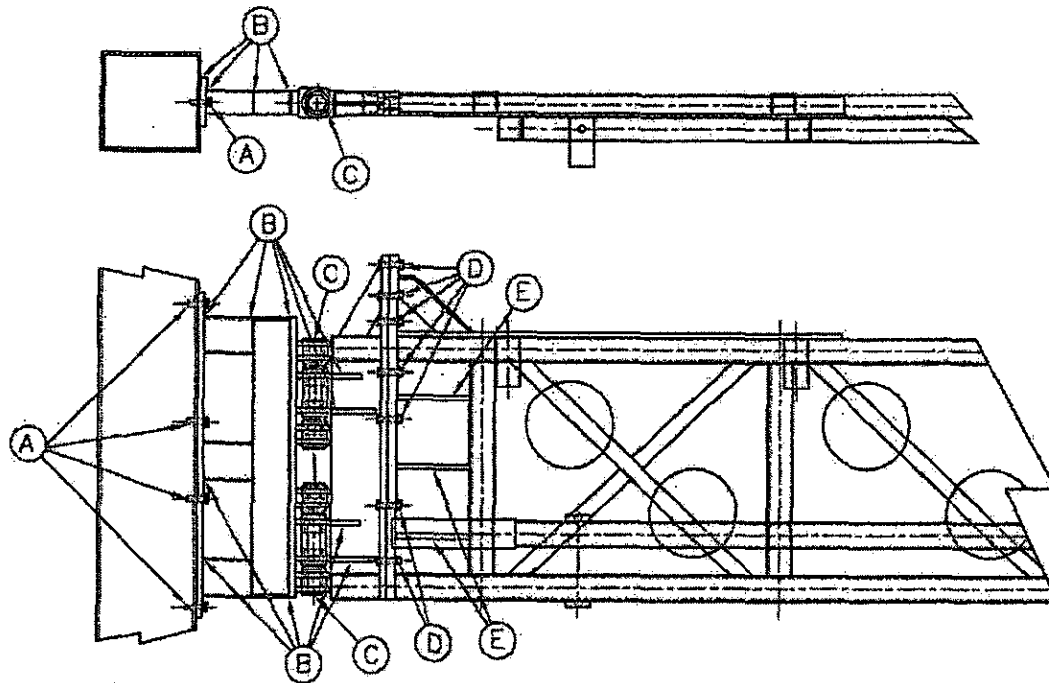
Revised 01/06/03



AREAS TO INSPECT

MAJESTIC MFG. INC.		
4536 ST RT 7 NEW WATERFORD OHIO 44445		
SCALE: NTS	APPROVED BY: REF. X-XXXX	DATE: 06-06-96
DATE: 6-10-96	SHEET 1 OF 1	DESIGNED BY: RAS
TM-2000, TM-2400 & TM-2700		
RAFTER INSPECTION		
INSPECTION		INSPECTED BY: M-2191

Revised 01/06/03



Alfalfa Alf Inc.	
4539 E. RT. 7 NEW WATERFORD OHIO 44445	
WORKS HTS	APPROVED BY
DATE 12/03/88	REVISED BY
RAFTER INSPECTION TM-2000 & TM-2400	
INSPECTION	FORM NUMBER M-2260

SECTION 8 (cont)

RAFTERS and CATWALKS

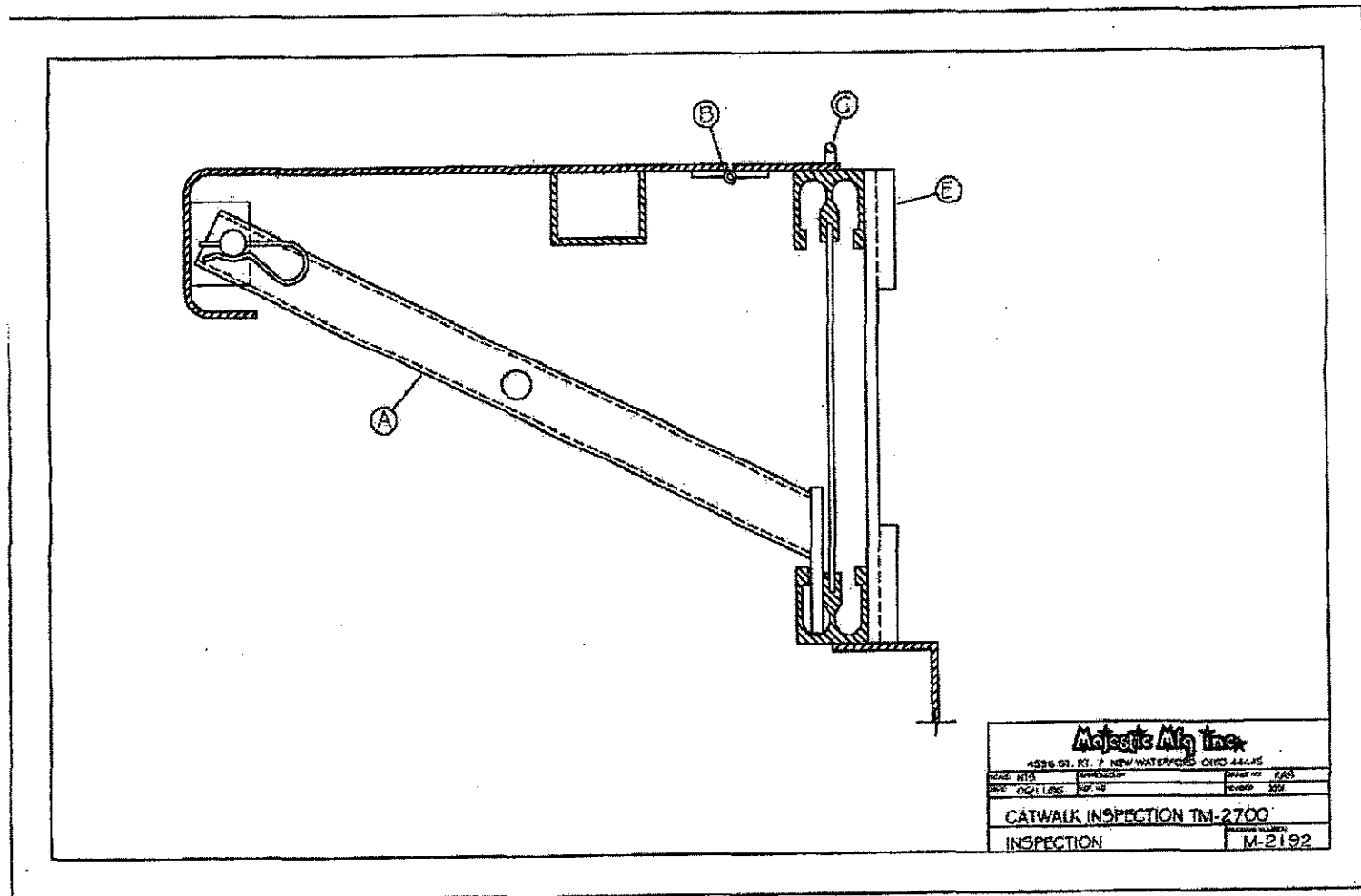
CATWALKS (Ref. DWG's M-2192, M-2256 & M-2262, pages 35-37)

TM-2000, TM-2400, & TM-2700

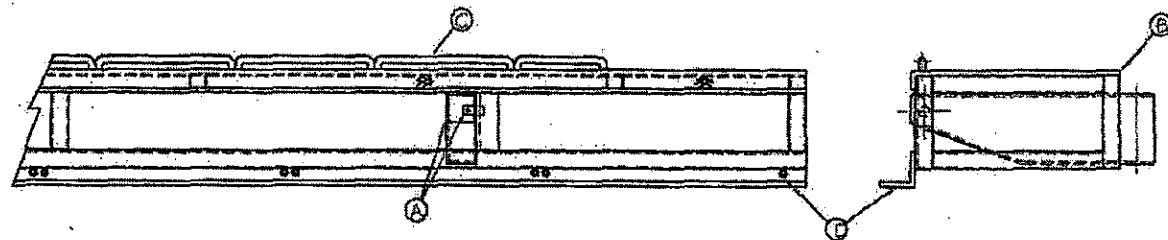
<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Support braces	Missing support arm Loose fitting of "R"-keys "R"-key correctly secured	Visual
B. Folding hinge	Missing pop rivets Broken hinges	Visual
C. Canvas Rod	Bent or missing rod	Visual
D. Angle	Damaged or missing Missing bolts	Visual
E. Dove Tails	Broken welds	Visual
F. Pin Holes	Excessive wear	Visual
*G. Insulators	Missing or broken, excessive wear	Visual

NOTE: *G may not be applicable to all rides.

Revised 01/06/03

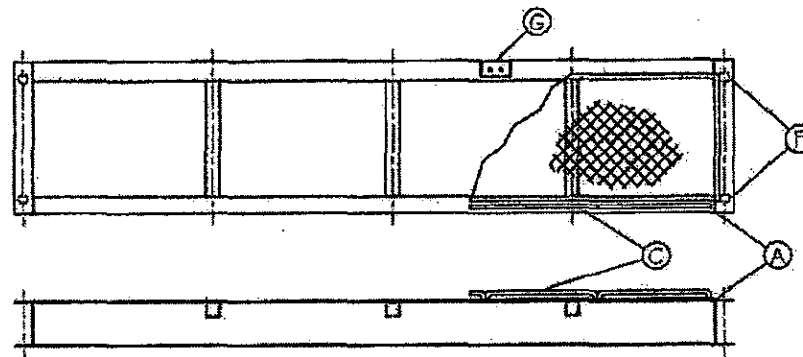


Revised 01/06/03



Majestic Alloy Inc.		
4536 ST. RT. 7, NEW WATERFORD, OHIO 44445		
PHONE: NTS	TELEPHONE:	FAX:
FAX: 1 (716) 839	PO BOX	ZIP: 4400
CATWALK INSPECTION TM-2000 & TM-2400		
INSPECTION		M-2256

Revised 01/06/03



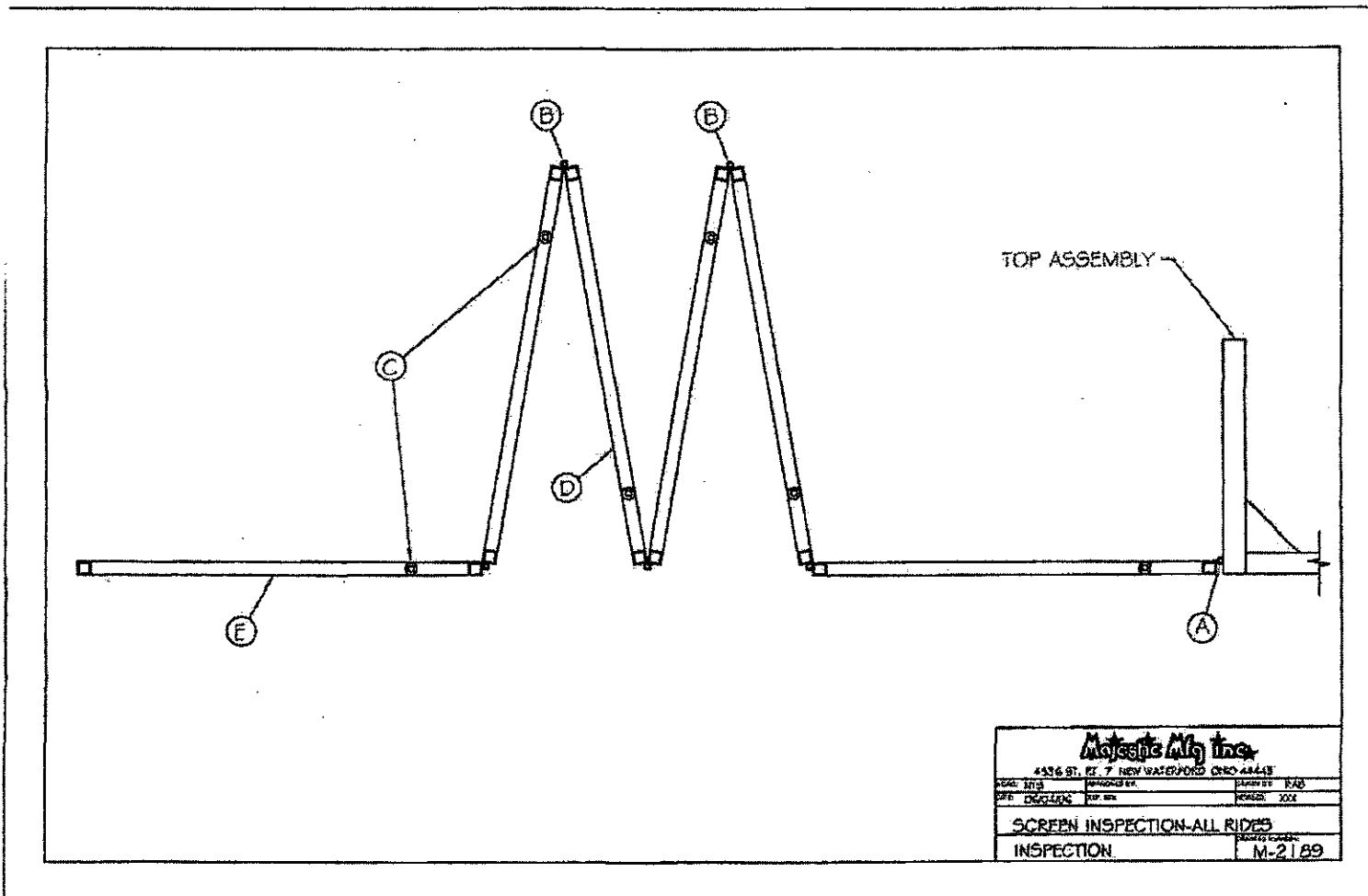
Majestic May Day			
453 G ST. RT. 7 NEW WATERFORD CT 06455			
SCALE	1/2" = 1'-0"	DESIGNED BY	DATE
DATE	REVISED	REV. NO.	REVISION
CATWALK INSPECTION - ALL RIDES			
INSPECTION			RECORD NUMBER M-2262

SECTION 9
FOLDING CEILING PANELS
(SCREENS)

PANELS (Ref. DWG. M-2189, page 39)

<u>INSPECTION LOCATION</u>	<u>INSPECT FOR</u>	
A. Main panel – hinge attachment	Broken hinge or fasteners	Visual
B. Secondary panel hinge attachment	Broken hinge or fasteners	Visual
C. Guide support rollers	Secure and functional	Visual
D. Ceiling panels	Securely attached and no gaping holes	Visual
E. Ceiling	Excessive build up and pitting	Visual

Revised 01/06/03



Majestic Mfg. Inc.			
4326 ST. RT. 7 NEW WATERFORD ONTO 48413			
DATE: 11/13	APPROVED BY:	DESIGNED BY: EAB	
DWG: 00000000	REV: 001	REVISED: 0001	
SCREEN INSPECTION-ALL RIDES			
INSPECTION			REVISION NUMBER: M-2189

SECTION 10

SCENERY PANELS

SCENERY (Ref. DWG's M-2196, M-2255, pages 41-42)

INSPECTION LOCATION

INSPECT FOR

A. Scenery pins	Broken welds, straightness	Visual
B. Piano hinge	Broken hinges and pop rivets in place	Visual
C. Wind Brace	Bolts in place and secure Safety pins in place Broken welds	Visual
D. Wiring	Exposed or broken wires	Visual
E. Plugs	Wired correctly and secured	Visual
F. Shocks	Rivets in place and secure	Visual

SECTION 11

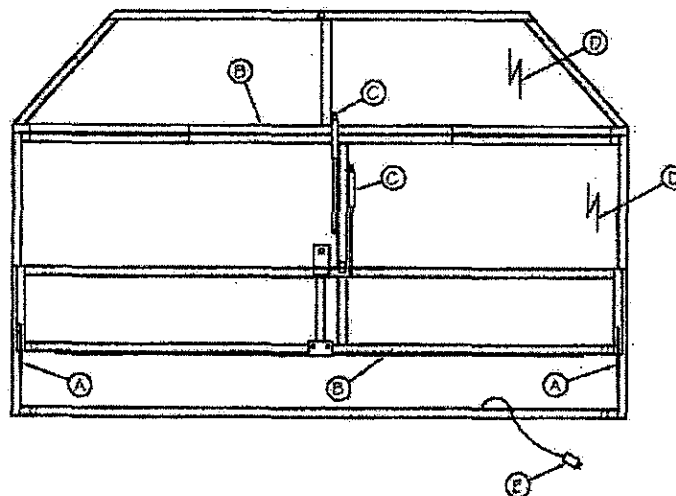
CANVAS

INSPECTION LOCATION

INSPECT FOR

A. Canvas	Torn Canvas	Visual
	All quarter and center poles are in place and secure to rafters.	Visual
	Canvas cables secured to rafters	Visual
	Canvas snaps secured to catwalk rods	Visual

Revised 01/06/03



Majestic Mfg. Inc.			
4376 ST. RT. 7 NEW WATERFORD OHIO 44665			
PLAN: 102	DRAWN BY:	DATE: 02/20/95	REV: 02
SCENERY PANEL INSPECTION		INSPECTION	
		M-2196	