

MANUFACTURERS OF AMUSEMENT RIDES

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SERVICE BULLETIN

RIDE: Ranger (aka Kamikaze, Hi-Flyer)
SUBJECT: Lap Bar Attachment to Pipe

DATE: January 28, 1993 BULLETIN #: FR033

Refer to Drawing 1. This shows the pipe to which the lap bar is bolted. On occasion, a crack has been detected in the areas marked A and B.

To prevent this from occurring, FarFabbri, s.r.l. suggests the installation of supports having the dimensions shown in Drawing 2. In addition, these locations should be visually inspected each week for possible cracks by qualified personnel.

Installation notes: Refer to Drawing 3:

1. Remove lap bar assemblies from car.

2. Remove lap bar mounting shaft (item D).

3. Tap out nylon bushings (Item C), replace if necessary.

4. Remove nylon locking nuts from padded lap bar so they do not melt. You can remove padded headrest or use a wet towel on the shaft to keep it from melting.

5. Weld modification pieces into place.

6. Let shaft cool and reassemble into car.

Materials can be ordered through Exsaco Corporation, One North Santa Fe St., Alvarado, Texas 76009, 1-800-545-0667. Please refer to this bulletin number when ordering materials.





