# BOLLIGER & MABILLARD

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Bulletin No.:	15
Release Date:	February 22, 2018
Effective Date:	February 22, 2018
Supersedes:	none
Issued by:	J.B. Calvet
Checked by:	E. Berra
Page:	1 of 2

### SERVICE BULLETIN

Affected Park: Affected Ride:

INVERTED COASTER

Ride Name:

Item:

Vehicle seat columns

#### Abstracts of Issue:

- · Clarification with regard to the annual inspection of the train.
- . Inspection of the seat columns as per the Detail of Issue.

#### Reason for Release:

Corrosion under the seats and behind the seat backs was discovered on several seat columns.

#### Actions to be taken:

Clarification with regard to the annual inspection:

All components of the train shall be dismantled to allow the necessary NDT inspection and visual inspection to reveal any defect including corrosion.

Inspection of the seat columns as per the Detail of Issue, provided that the seats and seat backs were not dismantled during the annual inspection.

- Within 10 days, the components attached to the seat columns shall be dismantled to allow the NDT and visual inspection as per the Detail of Issue.
- 2. Renew if necessary corrosion protection.
- Significative loss of material thickness (above 0.6 mm on the main column or above 0.8 mm on the seat support) dictates columns replacement.

#### Completion:

Immediately for the clarification with regard to the annual inspection.

Within 10 days for the inspection of the seat columns as detailed in the Actions to be taken.

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Page:	2 of 2

## **SERVICE BULLETIN**

#### Detail of Issue:

Visual inspection after dismantling of the seats and seat backs.

